



86003... 818
86434... C18
86669... D18
86878... E18
87170... F18
87750... G18
88040... H18
88062... I18
88647... J18
88712... K18
88743... L18
88754... M18
88900... N18
89336... O18

810ER

ASSEMBLY IDENTIFICATION REPORT, COPYRIGHTED 1952 BY THE TIMKEN COMPANY - 86000

MAY 6, 1955 05

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	COMP Q/A	ASSY SGC	ASSY CODE	ASSY INSP	ASSY SGC	ASSY DESC	END PLAY OR FRELOAD	OR	OBsolete DATE
	K44434	CAP SCREW			3	482	90014		851	AEC ASSY			77 117
	K84325	LOCKPLATE			1	483							
	K86003	AEC			1	480							
	K93781	LUB FIT			1	489							
	K44434	CAP SCREW			3	482	90015		851	AEC ASSY			
	K84325	LOCKPLATE			1	483							
	K86003	AEC			1	480							
	K399065	LUB FIT			1	489							
	K44434	CAP SCREW			3	482	90020		851	AEC ASSY			
	K84325	LOCKPLATE			1	483							
	K86003	AEC			1	480							
	K523653	N O PLUG			1	489							
	K523655	SEAL RING			3	469							
	K84325	LOCKPLATE			1	483	90012		851	AEC ASSY			
	K86003	AEC			1	480							
	K86891	3 8 PR			1	489							
	K84325	LOCKPLATE			1	483	90013		851	AEC ASSY			
	K86003	AEC			1	480							
	K86891	3 8 PR			1	489							
	K97476	CAP SCREW			3	482							
	K84325	LOCKPLATE			1	483	90021		851	AEC ASSY			
	K86003	AEC			1	480							
	K86891	3 8 PR			1	489							
	K422089	CAP SCREW			3	482							
	K84325	LOCKPLATE			1	483	90017		851	AEC ASSY			
	K86003	AEC			1	480							
	K97476	CAP SCREW			3	482							
	K399065	LUB FIT			1	489							
	K84325	LOCKPLATE			1	483	90023	80252	851	AEC ASSY EP .0230-.0290			
	K86003	AEC			1	480							
	K133196	CAP SCREW			3	482							
	K399065	LUB FIT			1	489							
	K84325	LOCKPLATE			1	483	90016		851	AEC ASSY			
	K86003	AEC			1	480							
	K399065	LUB FIT			1	489							
	K84325	LOCKPLATE			1	483	90019		851	AEC ASSY			
	K86003	AEC			1	480							
	K399065	LUB FIT			1	489							
	K422089	CAP SCREW			3	482							
K86029	K25749	HEARPLATE			2	489	90010		481	ASSEMBLY			75 111
	K25750	LINER X			2	489							
	K86029	ENCLOSURE			1	488							
K86084	K33082	HEAT IND			1	489	90010		485	ADPT ASSY			90 012
	K33098	HEAT IND			1	483							
	K86084	ADAPTER			1	485							
K86087	K33082	HEAT IND			1	489	90010		485	ADPT ASSY			90 012
	K33098	HEAT IND			1	489							
	K86087	ADAPTER			1	485							
K86412	K44444	HEARPLATE			2	489	90010		486	HSG ASSY			
	K48209	LUG LINER			2	489							
	K86412	HOUSING			1	487							
K86422	K44444	LUG LINER			2	489	90010		486	HSG ASSY			
	K44444	WEARPLATE			2	489							
	K62357	TAPERSHM			2	469							
	K86422	HOUSING			1	487							

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K86434	K44143	LUG LINER				2 489	90010			486 HSG ASSY		
	K44444	WEARPLATE				2 489						
	K86434	HOUSING				1 487						
K86483	K44444	WEARPLATE				2 489	90010			486 HSG ASSY		
	K86480	LUG LINER				2 489						
	K86483	BRG HSG				1 487						
M86647	M86647	CONE		0		1 2AF	905A1	0		6AA ASSEMBLY		
	M86610	CUP		0		1 1AF						
	M86647	CONE		0-30		1 2AF	90012	0-33		6AA ASSEMBLY		
	M86610	CUP		0-39		1 1AF						
M86649	M86649	CONE		20024		1 2AD	90025	20534		5AA ASSEMBLY		
	M86610	CUP		20024		1 1AE						
	M86649	CONE		40025		1 2AD	90023	40488		5AA ASSEMBLY		90 318
	M86610	CUP		40024		1 1AE						
	M86649	CONE		0		1 2AF	90010	0		6AA ASSEMBLY		
	M86610	CUP		0		1 1AF						
	M86649	CONE		0-30		1 2AF	90011	0-33		6AA ASSEMBLY		
	M86610	CUP		0-39		1 1AF						
	M86649	CONE		00		1 2AF	90024	00		7AA ASSEMBLY		
	M86610	CUP		00		1 1AF						
	M86649	CONE		7F016		1 2AA	9F799	7F016		5AA ASSEMBLY		
	M86610	CUP		2F082		1 1AE						
	M86645	CONE		20227		2 2AA	902A2	20227		5AA ASSEMBLY	EP .0010	
	M86610	CUP		20227		2 1AA						
	XC2359-SB	CUP SPCR		20000		1 04A						
	M86649XA	CONE SPCR A		20000		1 04P						
	M86649	CONE		0-434		2 2AF	90022	0-434		6AA ASSEMBLY	EP .0000	
	M86610	CUP		0-39		2 1AF						
	M86610EA	CUP SPCR R		0		1 04A						
	M86649	CONE		20024		1 2AD	90026	20082		5AA ASSEMBLY	EP .0000	85 248
	HM88542	CONE		20082		1 2AD						
	M86610	CUP		20024		1 1AE						
	HM88510	CUP		20082		1 1AS						
	M86610EB	CUP SPCR N		20000		1 04P						
	M86649XB	CONE SPCR A		20000		1 04A						
	M86649	CONE		20024		1 2AD	902A1	20024		5AA ASSEMBLY	EP .0000	
	HM88542	CONE		20082		1 2AD						
	M86610	CUP		20024		1 1AE						
	HM88511	CUP		20082		1 1AA						
	M86610EB	CUP SPCR N		20300		1 04P						
	M86649XB	CONE SPCR A		20000		1 04A						
	86650	CONE		0		1 2HF	90010	0		6EA ASSEMBLY		
	86100	CUP		0		1 1EF						
	86650	CONE		0-30		1 2HF	90011	0-30		6EA ASSEMBLY		
	86100	CUP		0		1 1EF						
	86650	CONE		0		1 2HF	90019	0		6EA ASSEMBLY		
	86100-B	CUP		0		1 1EH						
	86650-B	CONE		00		1 2HF	90018	00		7EA ASSEMBLY		90 124
	86100	CUP		00		1 1EF						
	86669	CONE		0		1 2HF	90013	0		6EA ASSEMBLY		
	86100	CUP		0		1 1EF						

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
	86669	CONE		0-30		1 2HF	90014	0-33		6EA ASSEMBLY		
	86100	CUP		0-39		1 1EF						
	86669	CONE		20024		2 2HA	90015	20024		5EA ASSEMBLY	EP .0160	
	86100	CUP		20024		2 1EA						
	Y25-86100	CUP SPCR	Q	20000		1 04E						
	86669	CONE		0		1 2HF	90020	0		6EA ASSEMBLY		
	86100-B	CUP		0		1 1EH						
86669-B	86669-B	CONE		00		1 2HF	90021	00		7EA ASSEMBLY		90 124
	86100	CUP		00		1 1EF						
K86860	K86860	SEAL				1 481	90010			802 ASSEMBLY		
	K144620	V-RING				1 489						
K86863	K33082	HEAT IND				1 489	90010			484 ADPT ASSY		90 012
	K33098	HEAT IND				1 489						
	K86863	ADAPTER				1 485						
K86866	K33082	HEAT IND				1 489	90010			485 ADPT ASSY		90 012
	K33098	HEAT IND				1 489						
	K86866	ADAPTER				1 485						
K86874	K86874	BACK RING				1 484	90010			484 B.R. ASSY		
	K89716	VENT FIT				1 489						
K86877	K53399	CAP SCREW				3 482	90015			850 E.C. ASSY		
	K83093	VENT FIT				1 489						
	K83165	REDU BUSH				1 489						
	K84326	LOCKPLATE				1 483						
	K86877	AEC				1 480						
	K53399	CAP SCREW				3 482	90010			850 E.C. ASSY		
	K84326	LOCKPLATE				1 483						
	K86877	AEC				1 480						
	K86891	3 8 PR				1 489						
	K53399	CAP SCREW				3 482	90012			850 E.C. ASSY		
	K84326	LOCKPLATE				1 483						
	K86877	AEC				1 480						
	K399065	LUB FIT				1 485						
	K53399	CAP SCREW				3 482	90016			850 EC ASSY		
	K84326	LOCKPLATE				1 483						
	K86877	AEC				1 480						
	K523653	N O PLUG				1 489						
	K78880	LUB FIT				1 489	90014			850 E.C. ASSY		
	K83151	CAP SCREW				3 482						
	K83165	REDU BUSH				1 489						
	K84326	LOCKPLATE				1 483						
	K86877	AEC				1 480						
	K84326	LOCKPLATE				1 483	90011			850 E.C. ASSY		76 063
	K86877	AEC				1 480						
	K86891	3 8 PR				1 489						
	K97472	BOLT				3 469						
	K84326	LOCKPLATE				1 483	90013			850 E.C. ASSY		
	K86877	AEC				1 480						
	K382768	CAP SCREW				3 482						
	K399065	LUB FIT				1 489						
	K86877	AEC				1 480	90017			850 E.C. ASSY		
	K135420	LOCKPLATE				1 483						
	K399065	LUB FIT				1 489						
	K422089	CAP SCREW				3 482						

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K86878	K33082 K33098 K86878	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010		484	ADPT ASSY		90 012
K87011	13620 K53876 K87011	CUP BACK RING TUBE		40024		1 1AP 1 419 1 454	90013	40024	454	TUBE ASSY		
	13620 K53876 K87011	CUP BACK RING TUBE		40024		2 1AP 2 419 1 454	90010	40024	454	TUBE ASSY		
	13620 K53876 K87011	CUP BACK RING TUBE		40024		2 1AP 2 419 1 454	90011	40024	454	TUBE ASSY		
	13620 K53876 K87011	CUP BACK RING TUBE		40024		2 1AP 2 419 1 454	90012	40227	454	TUBE ASSY		
K87016	K44734 K87016	BACK RING TUBE				2 419 1 454	90010		454	TUBE ASSY		
K87017	K44734 K87017	BACK RING TUBE				2 419 1 454	90010		454	TUBE ASSY		
K87018	K44734 K87018	BACK RING TUBE				2 419 1 454	90010		454	TUBE ASSY		
K87020A	13620 14276 K44734 149574 K53876 K87020A	CUP CUP BACK RING CLOSURE BACK RING TUBE		40024 40024		1 1AP 1 1AE 1 419 1 411 1 419 1 454	90010	40024	454	TUBE ASSY		
K87021	09195 125225 125226 K50729	CUP FLINGER TUBE BACK RING		40024		2 1AD 1 412 1 451 2 419	90010	40024	451	TUBE ASSY		
K87032	K44734 K87032	BACK RING TUBE				2 419 1 454	90010		454	TUBE ASSY		
K87034A	14276 149574 K87034A	CUP CLOSURE TUBE		40024		2 1AE 2 411 1 454	90010	40024	454	TUBE ASSY		
K87039	13620 K53876 K87039	CUP BACK RING TUBE		40024		2 1AP 2 419 1 454	90010	40024	454	TUBE ASSY		
K87040	13620 K53876 K87040	CUP BACK RING TUBE		40024		2 1AP 2 419 1 454	90010	40024	454	TUBE ASSY		
K87121	T61052 K87121 K87149 K87151 K87152 K87154 K87155 K87156 K87158	TUBE ADAPTER CLIP BODY ROD LOCKPLATE SPRING SPRING RIVET GRIPPLATE				2 454 1 485 1 474 1 474 1 483 1 474 1 474 2 474 1 474	90010		488	ADPT ASSY		
K87136	K87136 K87137 K87138	HOUSING LUG LINER WEARPLATE				1 487 2 489 2 489	90010		486	HSG ASSY		79 052

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K87170	K44444	WEARPLATE				2 489	90010			486 HSG ASSY		
	K62357	TAPERSHIM				2 469						
	K62359	LUG LINER				2 489						
	K87170	HOUSING				1 487						
K87180	K44444	WEARPLATE				2 489	90010			486 HSG ASSY		
	K63955	LUG LINER				2 489						
	K87180	BRG HSG				1 487						
K87194	K21023	WEARPLATE				2 489	90010			486 HSG ASSY		79 052
	K37919	LUG LINER				2 489						
	164808	L P COVER				2 466						
	K87194	HOUSING				1 487						
K87573	K21023	WEARPLATE				2 489	90010			486 HSG ASSY		
	K37919	LUG LINER				2 489						
	K87573	HOUSING				1 487						
K87574	K44444	WEARPLATE				2 489	90011			486 HSG ASSY		
	K75801	PIPE PLUG				1 489						
	K87574	HOUSING				1 487						
	K87575	LUG LINER				2 489						
K87591	K44444	WEARPLATE				2 489	90010			486 HSG ASSY		
	K87574	HOUSING				1 487						
	K87575	LUG LINER				2 489						
K87591	T55103	LUG LINER				2 489	90010			486 HSG ASSY		
	K77186	WEARPLATE				4 489						
	K87591	BRG HSG				1 487						
NA87700	NA87700	CONE		20194		2 2HA	90011	20194		5FB ASSEMBLY	EP .0270	
	87112D	CUP		20081		1 1FB						
87737	NA87700	CONE		30000		2 2HF	90010	30000		6FB ASSEMBLY	EP .0040	
	87112D	CUP		30001		1 1FG						
87750	87737	CONE		40024		2 2HA	90013	40024		5FB ASSEMBLY	EP .0120	
	87112D	CUP		40024		1 1FB	90014	40024		5FB ASSEMBLY	EP .0160	
	X15-87737	CONE SPCR A		20000		1 04D	90033	40024		5FB ASSEMBLY	EP .0200	
	87737	CONE		40024		2 2HA	90042	40024		5FB ASSEMBLY	EP .0160	
87750	87112DC	CUP		40024		1 1FB						
	X15-87737	CONE SPCR A		20000		1 04D						
87750	87750	CONE		0		1 2HF	90015	0		6FA ASSEMBLY		
	87111	CUP		0		1 1FF						
87750	87750	CONE		0-30		1 2HF	90016	0-33		6FA ASSEMBLY		
	87111	CUP		0-39		1 1FF						
87750	87750	CONE		0		1 2HF	90017	0		6FA ASSEMBLY		
	87111-B	CUP		0		1 1FH						
87750	87750	CONE		0		2 2HF	90018	0		6FB ASSEMBLY		
	87112D	CUP		0		1 1FG						
87750	87750	CONE		0-30		2 2HF	90019	0-33		6FB ASSEMBLY		
	87112D	CUP		0-39		1 1FG						
87750	87750	CONE		20024		2 2HA	90021	20024		5FB ASSEMBLY	EP .0050	
	87112D	CUP		20024		1 1FB	90022	20024		5FB ASSEMBLY	EP .0120	
	X15-87750	CONE SPCR A		20000		1 04E	90023	20024		5FB ASSEMBLY	EP .0160	
							90024	20024		5FB ASSEMBLY	EP .0200	
87750	87750	CONE		30000		2 2HF	90020	30000		6FB ASSEMBLY	EP .0020	
	87112D	CUP		30000		1 1FG	90037	30000		6FB ASSEMBLY	EP .0040	
	X15-87750	CONE SPCR A		0		1 04E	90045	30000		6FB ASSEMBLY	EP .0050	
							903A2	30000		6FB ASSEMBLY	EP .0060	
							903A3	30000		6FB ASSEMBLY	EP .0080	

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OR	OBSOLETE DATE
	87750	CONE		40024	2	2HA	90025	40024	5FB	ASSEMBLY	EP .0080		
	87112D	CUP		40024	1	1FB	90026	40024	5FB	ASSEMBLY	EP .0120		
	XIS-87750	CONE SPCR A		20000	1	04E	90044	40024	5FB	ASSEMBLY	EP .0140		
							90027	40024	5FB	ASSEMBLY	EP .0160		
							90028	40024	5FB	ASSEMBLY	EP .0200		
							90041	40024	5FB	ASSEMBLY	EP .0240		
	87750	CONE		30000	2	2HF	90046	30000	6FB	ASSEMBLY	EP .0050		
	87112DC	CUP		30000	1	1FG							
	XIS-87750	CONE SPCR A		0	1	04E							
	87750	CONE		40024	2	2HA	90040	40024	5FB	ASSEMBLY	EP .0200		
	87112DC	CUP		40024	1	1FB	90043	40024	5FB	ASSEMBLY	EP .0240		
	XIS-87750	CONE SPCR A		20000	1	04E							
87750XX	87750XX	CONE		20436	1	2H4	902A1	20436	5FA	ASSEMBLY			
	87111XX	CUP		20436	1	1FA							
	87750XX	CONE		20436	1	2H4	902A1	20436	5FA	ASSEMBLY			
	87111XX	CUP		20436	1	1FA							
87762	87762	CONE		0	1	2HF	90032	0	6FA	ASSEMBLY			
	87111	CUP		0	1	1FF							
	87762	CONE		0-30	1	2HF	90048	0-30	6FA	ASSEMBLY			
	87111	CUP		0	1	1FF							
	87762	CONE		0	1	2HF	90031	0	6FA	ASSEMBLY			
	87111-B	CUP		0	1	1FH							
	87762	CONE		20024	2	2HA	902A1	20024	5FB	ASSEMBLY	EP .0120		
	87112D	CUP		20024	1	1FB							
	XIS-87762	CONE SPCR A		20000	1	04E							
	87752	CONE		40024	2	2HA	90029	40024	5FB	ASSEMBLY	EP .0120		
	87112D	CUP		40024	1	1FB	90012	40024	5FB	ASSEMBLY	EP .0160		
	XIS-87762	CONE SPCR A		20000	1	04E	90035	40024	5FB	ASSEMBLY	EP .0200		
							90047	40024	5FB	ASSEMBLY	EP .0240		
	87762	CONE		20024	2	2HA	90039	20024	5FB	ASSEMBLY	EP .0200		
	87112DC	CUP		20024	1	1FB							
	XIS-87762	CONE SPCR A		20000	1	04E							
	87762	CONE		40024	2	2HA	90034	40024	5FB	ASSEMBLY	EP .0120		
	87112DC	CUP		40024	1	1FB	90038	40024	5FB	ASSEMBLY	EP .0200		
	XIS-87762	CONE SPCR A		20000	1	04E	90036	40024	5FB	ASSEMBLY	EP .0240		
K88003	K23426	LUG LINER			2	482	90010		481	ASSEMBLY			75 105
	K29356	WEARPLATE			4	486							
	K83151	CAP SCREW			3	482							
	K88003	HOUSING			1	487							
K88005	K33082	HEAT IND			1	489	90010		485	ADPT ASSY			90 012
	K33098	HEAT IND			1	489							
	K88005	ADAPTER			1	485							
M88040A	M88040A	CONE		2E788	2	2AA	9E2A6	2E788	5AA	ASSEMBLY	EP .0080		
	M88010	CUP		4E024	2	1AA							
	M88040XA	CUP SPCR BB		2E000	1	04A							
	M88040A	CONE		4E024	2	2AA	9E4A5	4E024	5AA	ASSEMBLY	EP .0080		
	M88010	CUP		4E024	2	1AA							
	M88040XA	CUP SPCR BB		2E000	1	04A							
	M88040A	CONE		4E024	2	2AA	9E4A4	4E024	5AA	ASSEMBLY	EP .0080		
	M88010	CUP		4E024	2	1AE							
	M88040XA	CUP SPCR BB		2E000	1	04A							
	M88040A	CONE		4E082	2	2AA	904A3	4E082	5AA	ASSEMBLY	EP .0080		
	M88010	CUP		4E082	2	1AA							
	M88040XA	CUP SPCR BB		2E000	1	04A							

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	M88040A M88010 M88040XA	CONE CUP CUP SPCR	BB	40024 40024 20000		2 2AA 1 1AE 1 04A	904A1	40024	5AA	ASSEMBLY	EP .0080	
	M88040A M88010 M88040XA	CONE CUP CUP SPCR	BB	40082 40082 20000		2 2AA 2 1AA 1 04A	904A2	40082	5AA	ASSEMBLY	EP .0080	
K88048	T69419 K88046 K68047 K88048	LUG LINER WEARPLATE WEARPLATE HOUSING				2 489 2 489 2 489 1 487	90010			486 HSG ASSY		
M88048	M88048 M88010	CONE CUP		20024 20024		1 2AD 1 1AE	90017	20488	5AA	ASSEMBLY		
	M88048 M88010	CONE CUP		20024 20024		1 2AD 1 1AE	90018	20534	5AA	ASSEMBLY		
	M88048 M88010	CONE CUP		0 0		1 2AF 1 1AF	90010	0	6AA	ASSEMBLY		
	M88048 M88010	CONE CUP		0-580 0		1 2AF 1 1AF	90016	0-580	6AA	ASSEMBLY		
	M88048 M88010 XC2252 SR K528895R	CONE CUP CONE SPCR SNAP RING	SY	20227 20227 20000 20000		2 2AD 2 1AA 1 04A 1 049	902A1	20227	5AA	ASSEMBLY	EP .0080	86 063
	M88048 M88010 M88010EA M88048XA	CONE CUP CUP SPCR CONE SPCR	P A	30000 30000 0 0		2 2AF 2 1AF 1 04A 1 04P	90015	30000	6AA	ASSEMBLY	EP .0030	
	M88048 M88010 M88010EA M88048XA	CONE CUP CUP SPCR CONE SPCR	P A	70000 20024 20000 20000		2 2AD 2 1AE 1 04A 1 04P	90014	70000	5AA	ASSEMBLY	EP .0015-.0025	
	M88048 M88010 K147783R K528895R	CONE CUP CONE SPCR SNAP RING	SX SY	20024 20024 20000 20000		2 2AD 2 1AE 1 049 1 049	902A2	20024	5AA	ASSEMBLY	EP .0080	
	M88048 M889443 M88010 M889410 M88048XA	CONE CONE CUP CUP CONE SPCR	A	40024 40024 40024 40024 20000		1 2AD 1 2AD 1 1AE 1 1AS 1 04P	90013	40024	5AA	ASSEMBLY	EP .0120	
K88055	K44443 K44444 K75801 K88055	LUG LINER WEARPLATE PIPE PLUG HOUSING				2 489 2 489 1 489 1 487	90011			486 HSG ASSY		
	K44443 K44444 K88055	LUG LINER WEARPLATE HOUSING				2 489 2 489 1 487	90010			486 HSG ASSY		
K88058	K44443 K44444 K88058	LUG LINER WEARPLATE HOUSING				2 489 2 489 1 487	90010			486 HSG ASSY		
K88060	K33082 K33098 K88060	HEAT IND HEAT IND FRAME ADP				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012
K88061	K33082 K33098 K88061	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012

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ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE			
K88062	K33082 K33098 K88062	HEAT IND HEAT IND FRAME ADP				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012			
K88067	K33082 K33098 K88067	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012			
K88058	K44444 K48209 K88068	WEARPLATE LUG LINER HOUSING				2 489 2 489 1 487	90010			486 HSG ASSY					
K88069	K44444 K48209 K88069	WEARPLATE LUG LINER HOUSING				2 489 2 489 1 487	90010			486 HSG ASSY		91 260			
K88078	K33082 K33098 K88078	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012			
K88081	K44444 K48209 K88081	WEARPLATE LUG LINER HOUSING				2 489 2 489 1 487	90010			486 HSG ASSY		90 227			
K88088	K25749M K25750M K88088	WEARPLATE LUG LINER ENCLOSURE				1 489 1 489 1 488	90010			488 ENCL ASSY					
K88097	K33082 K33098 K88097	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012			
JHM88540	JHM88540 JHM88513	CONE CUP		N0025 N0000		1 2AP 1 1AP	90K01	N0488		5AA ASSEMBLY					
HM88542	HM88542 HM88510	CONE CUP		20082 20082		1 2AD 1 1AS	9F299			5AA ASSEMBLY					
	HM88542 HM88510	CONE CUP		20227 20227		1 2AA 1 1AA	90012	20227		5AA ASSEMBLY					
	HM88542 HM88510	CONE CUP		20303 20082		1 2AA 1 1AS	902A1	20488		5AA ASSEMBLY					
	HM88542 HM88510	CONE CUP		0-30 0-39		1 2AF 1 1AF	90010	0-33		6AA ASSEMBLY					
	HM88542 HM88510	CONE CUP		10016 20082		1 2AD 1 1AS	90013	20488		5AA ASSEMBLY					
HM88547	HM88547 HM88510	CONE CUP		0 0		1 2AF 1 1AF	90011	0		6AA ASSEMBLY					
T88597	T49221 T52578 T53324 T54347 T56631 T67965 T69369 T69370 T88597 T88598 T88599	NUT NUT NUT BODY BOLT END BOLT END BOLT HSG LINER HSG LINER HSG TOP HSG BOT LUG LINER				8 463 4 463 8 463 8 489 4 488 8 488 4 489 4 489 1 489 1 487 8 489	90010			486 HSG ASSY					
K88620	K33082 K33098 K88620	HEAT IND HEAT IND ADAPTER				1 489 1 489 1 485	90010			485 ADPT ASSY		90 012			

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K88647	K33082 K33098 K88647	HEAT IND HEAT IND BACK RING				1 489 1 489 1 484	90010		488 B.R. ASSY		90 012
HMB8649	HMB8649 HM88610	CONE CUP		0-30 0-39		1 2AF 1 1AF	90012	0-33	6AA ASSEMBLY		
	HMB8649 HM88610	CONE CUP		7F502 2F082		1 2AA 1 1AA	9F799	7F502	5AA ASSEMBLY		
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		20024 20024 2E000 2E000		2 2AD 2 1AE 1 049 2 049	9G2A5	2G024	5AA ASSEMBLY	EP .0100	
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		20227 20227 20000 20000		2 2AA 2 1AA 1 049 2 049	902A4	20227	5AA ASSEMBLY	EP .0100	
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		4E024 4E024 2E000 2E000		2 2AA 2 1AA 1 049 2 049	9E4A2	4E024	5AA ASSEMBLY	EP .0010	
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		4E024 4E024 20000 20000		2 2AA 2 1AA 1 049 2 049	9E4A1	4E024	5AA ASSEMBLY	EP .0010	
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		40024 40024 20000 20000		2 2AD 2 1AE 1 049 2 049	90010	40024	5AS ASSEMBLY	EP .0060	
	HMB8649 HM88610 XC2360-S XC2360-SA	CONE CUP CONE SPCR SX CUP SPCR SY		70227 20227 20000 20000		2 2AA 2 1AA 1 049 2 049	907A3	70227	5AA ASSEMBLY	EP .0060	
	HMB8649 HM88610 HM88610EA	CONE CUP CUP SPCR R		20024 20024 20000		2 2AD 2 1AE 1 04A	90014 90011	20024 20024	5AA ASSEMBLY 5AA ASSEMBLY	EP .0040 EP .0070	
	HMB8649 HM88610 HM88610EA	CONE CUP CUP SPCR R		20024 20024 20000		2 2AD 2 1AE 1 04A	90013	20488	5AA ASSEMBLY	EP .0060	
	HMB8649 HM88610 HM88610EA	CONE CUP CUP SPCR R		20024 20024 20000		2 2AD 2 1AE 1 04A	90015	20534	5AA ASSEMBLY	EP .0020	
K88671	T55103 K88671 K88675	LUG LINER BRG HSG WEARPLATE				2 489 1 487 4 489	90010		486 HSG ASSY		
K88682	K44434 K75801 K84325 K88682	CAP SCREW PIPE PLUG LOCKPLATE AEC				3 482 1 489 1 483 1 480	90010		851 ADPT ASSY		76 210
K88687	T64509 T64510 T69419 K88687	WEARPLATE WEARPLATE LUG LINER HOUSING				2 489 2 489 2 489 1 487	90010		486 HSG ASSY		84 208
K88714A	K85632 K88714A	CLOSURE TUBE				2 411 1 452	90010		452 TUBE ASSY		

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K88719	LM67010	CUP		40024	2	1AE	90010	40024	452	TUBE ASSY		
	K85631	BACK RING			2	419						
	K88719	TUBE			1	452						
K88720	LM67010	CUP		40024	2	1AE	90011	40024	452	TUBE ASSY		
	K85631	BACK RING			2	419						
	K88720	TUBE			1	452						
K88720A	K85631	BACK RING			2	419	90012		452	TUBE ASSY		
	K88720	TUBE			1	452						
	LM67010	CUP		40024	2	1AE	90013	40024	452	TUBE ASSY		
K88720A	K85631	BACK RING			1	419						
	K85632	CLOSURE			1	411						
	K88720A	TUBE			1	452						
K88722	K85632	CLOSURE			2	411	90010		452	TUBE ASSY		
	K88720A	TUBE			1	452						
	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
K88722A	K85621	BACK RING R			2	419						
	K88722	TUBE			1	450						
	K85622	CLOSURE			2	411	90011		450	TUBE ASSY		
K88722A	K88722A	TUBE			1	450						
	K85621	BACK RING R			1	419	90010		450	TUBE ASSY		
	K85622	CLOSURE			1	411						
K88724A	K88724A	TUBE			1	450						
	K85621	BACK RING R			2	419	90010		450	TUBE ASSY		
	K88728	TUBE			1	450						
K88730	K85621	BACK RING R			2	419	90011		450	TUBE ASSY		
K88730A	K88730	TUBE			1	450						
	LM11910	CUP		40024	2	1AD	90013	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
K88730A	K88730A	TUBE			1	450						
	LM11949	CONE		40024	2	2AD	90012	40024	450	TUBE ASSY		
	LM11910	CUP		40024	2	1AD						
K88730A	K85622	CLOSURE			2	411						
	K85624	CLOSURE			1	411						
	K85625	FINGER			1	412						
K88730A	K88730A	TUBE			1	450						
	K104051	CONV CLR			2	490						
	K302678	SHAFT			1	469						
K88730A	K85622	CLOSURE			2	411	90010		450	TUBE ASSY		
	K88730A	TUBE			1	450						
	09195	CUP		40024	2	1AD	90010	40024	451	TUBE ASSY		
K88732A	K52004	CLOSURE			2	411						
	K88732A	TUBE			1	451						
	09195	CUP		40024	2	1AD	90010	40024	451	TUBE ASSY		
K88738A	K52007	CLOSURE			2	411						
	K88738A	TUBE			1	451						
	09195	CUP		40024	2	1AD	90010	40024	451	TUBE ASSY		
K88740	T37945	CLOSURE			1	411						
	K50729	BACK RING			2	419						
	K77813	TUBE			1	451						
K88743A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88743A	TUBE			1	450						

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
	LM11949	CONE		40024	2	2AD	90011	40024	450	TUBE ASSY		
	LM11910	CUP		40024	2	1AD						
	K85622	CLOSURE			2	411						
	K85624	CLOSURE			2	411						
	K85625	FLINGER			2	412						
	K88743A	TUBE			1	450						
	K90594	SHAFT			1	469						
	K104051	CONV COLR			2	490						
K88744A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88744A	TUBE			1	450						
	LM11949	CONE		40024	2	2AD	90011	40024	450	TUBE ASSY		
	LM11910	CUP		40024	2	1AD						
	K85622	CLOSURE			2	411						
	K85624	CLOSURE			2	411						
	K85625	FLINGER			2	412						
	K88744A	TUBE			1	450						
K88745	LM11910	CUP		40024	2	1AD	90011	40024	450	ASSEMBLY		
	K85621	BACK RING R			2	419						
	K88745				1	450						
K88745A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88745A	TUBE			1	450						
K88746A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88746A	TUBE			1	450						
K88747A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88747A	TUBE			1	450						
K88748A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88748A	TUBE			1	450						
K88749A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88749A	TUBE			1	450						
K88750	LM11949	CONE		40024	2	2AD	90011	40024	450	TUBE ASSY		
	LM11910	CUP		40024	2	1AD						
	K85622	CLOSURE			2	411						
	K85624	CLOSURE			2	411						
	K85625	FLINGER			2	412						
	K86750	TUBE			1	450						
	K104051	CONV COLR			2	490						
	K143255	CONV SHAFT			1	490						
K88750A	LM11910	CUP		40024	2	1AD	90010	40024	450	TUBE ASSY		
	K85622	CLOSURE			2	411						
	K88750A	TUBE			1	450						
K88751	13620	CUP		40024	2	1AP	90010	40024	454	TUBE ASSY		
	K53876	BACK RING			2	419						
	K88751	TUBE			1	454						
K88752	13620	CUP		40024	2	1AP	90010	40024	454	TUBE ASSY		
	K53876	BACK RING			2	419						
	K88752	TUBE			1	454						
K88753A	14276	CUP		40024	2	1AE	90010	40024	454	TUBE ASSY		
	T29672	CLOSURE			2	411						
	K88753A	TUBE			1	454						

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K88754A	14276 129672 K88754A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 454	90010	40024	454	TUBE ASSY		
K88755	K53876 K88755	BACK RING TUBE			2 1	419 454	90010		454	TUBE ASSY		
K88758	14276 K44734 K88758	CUP BACK RING TUBE		40024	2 2 1	1AE 419 454	90010	40024	454	TUBE ASSY		
K88759A	14276 129672 K88759A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 454	90010	40024	454	TUBE ASSY		
	14276 145574 K88759A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 454	90011	40024	454	TUBE ASSY		
K88760A	14276 129672 K88760A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 454	90010	40024	454	TUBE ASSY		
K88761	K85631 K88761	BACK RING TUBE			2 1	419 452	90010		452	TUBE ASSY		
K88762	LM67010 K85631 K88762	CUP BACK RING TUBE		40024	2 2 1	1AE 419 452	90010	40024	452	TUBE ASSY		
K88764	K85631 K88764	BACK RING TUBE			2 1	419 452	90010		452	TUBE ASSY		
K88764A	LM67010 K85631 K85632 K88764A	CUP BACK RING CLOSURE TUBE		40024	2 1 1 1	1AE 419 411 452	90011	40024	452	TUBE ASSY		
K88765	K85631 K88765	BACK RING TUBE			1 1	419 452	90012		452	TUBE ASSY		
	K85631 K88765	BACK RING TUBE			2 1	419 452	90010		452	TUBE ASSY		
K88765A	LM67010 K85632 K88765A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 452	90013	40024	452	TUBE ASSY		
	K85632 K88765A	CLOSURE TUBE			2 1	411 452	90011		452	TUBE ASSY		
K88766	LM67010 K85631 K88766	CUP BACK RING TUBE		40024	2 2 1	1AE 419 452	90010	40024	452	TUBE ASSY		
K88767A	LM67010 K85632 K88767A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 452	90010	40024	452	TUBE ASSY		
K88768A	LM67010 K85632 K88768A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 452	90010	40024	452	TUBE ASSY		
K88769A	LM67010 K85632 K88769A	CUP CLOSURE TUBE		40024	2 2 1	1AE 411 452	90010	40024	452	TUBE ASSY		
K88770	LM67010 K85631 K88770	CUP BACK RING TUBE		40024	2 2 1	1AE 419 452	90010	40024	452	TUBE ASSY		

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	ASSY SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
88900	88900	CONE		40024	2	2JA	90014	40024	5GA	ASSEMBLY	EP .0000	
	88126	CUP		40024	2	1GA	90010	40024	5GA	ASSEMBLY	EP .0160	
	Y15-88126	CUP SPCR	R	20000	1	04G						
	88900	CONE		40024	2	2JA	90013	40024	5GA	ASSEMBLY	EP .0200	
	88128	CUP		40024	2	1GA						
	Y15-88128	CUP SPCR	Q	20000	1	04G						
88925	88925	CONE		20294	1	2JA	90016	20294	5GA	ASSEMBLY		
	88126	CUP		20294	1	1GA						
	88925	CONE		30178	1	2JA	903A1	30178	5GA	ASSEMBLY		
	88126	CUP		30178	1	1GA						
	88925	CONE		30060	1	2JA	90015	30060	5GA	ASSEMBLY		
	88128	CUP		30060	1	1GA						
K89014	K25750	LINER X			2	489	90010			488 ENCL ASSY		
	K89013	WEARPLATE			2	489						
	K89014	ENCLOSURE			1	488						
K89056	K37976	WEARPLATE			2	489	90010			486 HSG ASSY		
	K37979	L P COVER			2	466						
	K63932	LUG LINER			2	489						
	K89055	WEARPLATE			2	489						
	K69056	BRC HSG			1	487						
K89066	K44443	LUG LINER			2	489	90011			486 HSG ASSY		
	K44444	WEARPLATE			2	489						
	K62357	TAPERSHIM			2	469						
	K89066	HOUSING			1	487						
	K44443	LUG LINER			2	489	90010			486 HSG ASSY		
	K44444	WEARPLATE			2	489						
	K89066	HOUSING			1	487						
K89073	K33082	HEAT IND			1	489	90010			484 ADPT ASSY		90 012
	K33098	HEAT IND			1	489						
	K89073	ADAPTER			1	485						
K89092	K44444	WEARPLATE			2	489	90010			486 HSG ASSY		81 211
	K48209	LUG LINER			2	489						
	K89092	HOUSING			1	487						
K89093	K25749	WEARPLATE			2	489	90010			482 ENCL ASSY		
	K25750	LINER X			2	489						
	K89093	ENCLOSURE			1	488						
89108D	89108D	CONE		40000	2	2KB	90022	40000	5KQ	ASSEMBLY	EP .0080	
	89148	CUP		40000	2	1GB						
	89151XD	CUP		40000	1	1GB						
	X1H89108	CONE SPCR	CH	20000	1	04F						
	Y15-89150	CUP SPCR	Q	20000	2	04G						
89111D	89111D	CONE		40000	1	2KB	90020	40000	5KP	ASSEMBLY	EP .0080	
	89148	CUP		40000	2	1GA						
	Y15-89150	CUP SPCR	Q	20000	1	04G						
	89111D	CONE		40000	1	2KB	90023	40000	5KP	ASSEMBLY	EP .0080	
	89150	CUP		40000	2	1GA	90017	40000	5KP	ASSEMBLY	EP .0120	
	Y15-89150	CUP SPCR	Q	20000	1	04G	90021	40000	5KP	ASSEMBLY	EP .0160	
							90018	40000	5KP	ASSEMBLY	EP .0200	
K89335	K48209	LUG LINER			2	489	90010			486 HSG ASSY		
	K89331	WEARPLATE			2	489						
	K89332	SHOE BEAM			1	489						
	K89333	BRACKET			1	488						
	K89335	HOUSING			2	487						

ASSEMBLY PART NUMBER	COMPONENT PART NUMBER	DESC	SP TY	COMP INSP	Q/A	COMP SGC	ASSY CODE	ASSY INSP	SGC	ASSY DESC	END PLAY OR PRELOAD	OBSOLETE DATE
K89336	K48209	LUG LINER			2	489	90010		486	HSG ASSY		
	K89331	WEARPLATE			2	489						
	K89332	SHOE BEAM			1	489						
	K89336	HOUSING			1	487						
K89337	K48209	LUG LINER			2	489	90010		486	HSG ASSY		
	K89331	WEARPLATE			2	489						
	K89332	SHOE BEAM			1	489						
	K89337	HOUSING			1	487						
K89349	T64509	WEARPLATE			2	489	90010		486	HSG ASSY		81 211
	T64510	WEARPLATE			2	489						
	T69419	LUG LINER			2	489						
	K89349	HOUSING			1	487						
K89350	T64509	WEARPLATE			2	489	90010		486	HSG ASSY		84 208
	T64510	WEARPLATE			2	489						
	T69419	LUG LINER			2	489						
	K89350	HOUSING			1	487						
K89357	T64509	WEARPLATE			2	489	90010		486	HSG ASSY		84 208
	T64510	WEARPLATE			2	489						
	T69419	LUG LINER			2	489						
	K89357	HOUSING			1	487						
K89358	T64509	WEARPLATE			2	489	90010		486	HSG ASSY		84 208
	T64510	WEARPLATE			2	489						
	T69419	LUG LINER			2	489						
	K89358	HOUSING			1	487						
K89359	T64509	WEARPLATE			2	489	90010		486	HSG ASSY		84 208
	T64510	WEARPLATE			2	489						
	T69419	LUG LINER			2	489						
	K89359	HOUSING			1	487						
K89362	K89362	HOUSING			1	487	90010		486	HSG ASSY		
	K89721	LUG LINER			2	489						
K89367	K89332	SHOE BEAM			1	489	90010		486	HSG ASSY		
	K89364	WEARPLATE			2	489						
	K89365	LUG LINER			2	489						
	K89367	BRG HSG			1	487						
K89370	K89370	BRACKET			1	488						
	K89332	SHOE BEAM			1	489	90010		486	HSG ASSY		
	K89364	WEARPLATE			2	489						
	K89365	LUG LINER			2	489						
K89368	K89368	BRG HSG			1	487						
	K89332	SHOE BEAM			1	489	90010		486	HSG ASSY		
	K89364	WEARPLATE			2	489						
	K89365	LUG LINER			2	489						
K89369	K89369	BRG HSG			1	487						
	K89332	SHOE BEAM			1	489	90010		486	HSG ASSY		
	K89364	WEARPLATE			2	489						
	K89365	LUG LINER			2	489						
HM89446	HM89446	CONE		20024	2	2AD	90016	20024	5AA ASSEMBLY	EP .0050		78 010
	HM89410	CUP		20024	2	1A5						
	HM89410EA	CUP SPCR P		20000	1	04A						
	HM89446XA	CONE SPCR		20000	1	04A						
HM89446	HM89446	CONE		40024	2	2AD	90012	40024	5AA ASSEMBLY	EP .0080		78 010
	HM89410	CUP		40024	2	1A5						
	HM89410EA	CUP SPCR P		20000	1	04A						
	HM89446XA	CONE SPCR		20000	1	04A						
HM89449	HM89449	CONE		20024	1	2AD	902A1	20488	5AA ASSEMBLY			
	HM89410	CUP		20024	1	1A5						
HM89449	HM89449	CONE		0	1	2AF	90010	0	6AA ASSEMBLY			
	HM89410	CUP		0	1	1AF						