Tyreflex Couplings

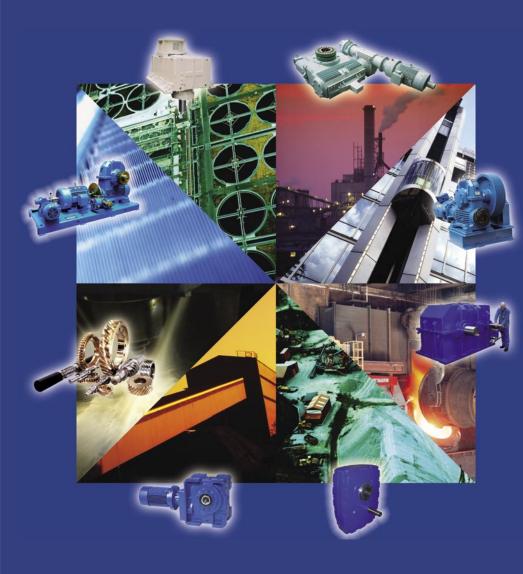




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Strength through Service Renold Gears has been manufacturing high quality, high specification gear units for over 100 years and has always been at the leading edge of gear technology with innovative products and power transmission solutions.



Interchangeability

Many of the products from Renold Gears are dimensionally interchangeable with other manufacturers gear units, allowing a trouble free replacement of gearboxes, in most cases upgrading the capacity through state of the art technology and materials.

Custom Made

Renold Gears is unique in it's ability to offer custom made products designed to meet customers exacting requirements without compromise on availability and cost. From complete package solutions to individual precision replacement gears, all can be tailor made to meet specific applicational requirements.

Available

The most popular ranges of gearboxes are available from local distribution stock, backed up by extensive stocks from our manufacturing plant in the UK.

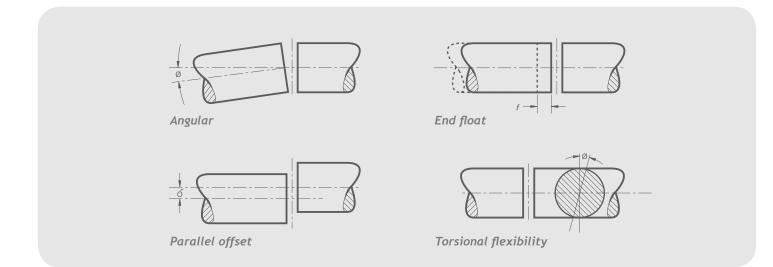


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Coupling Selection Guide



Flexible Couplings should be used to accommodate any combination of misalignment conditions described below.

At installation all couplings should be aligned as near to perfect as possible.

1. Angular

Angular misalignment is present when the shaft axes are inclined one to the other. Its magnitude can be measured at the coupling faces.

2. Parallel Offset

Axial misalignment is present when the axes of the driving and driven shafts are parallel but laterally displaced.

3. End float (axial)

End float is the ability to accommodate a relative axial displacement of the connected shafts; achieved by sliding members or flexing of resilient components.

4. Torsional flexibility

Torsional flexibility is a design feature necessary to permit shock and impulsive loadings to be suitably dampened. It is achieved by the provision of a flexible medium such as rubber, springs, etc., between the two halves of the coupling.

Selection

In order to select the correct type and size of coupling, the following basic information should be known:

Power to be transmitted

- (a) Normal.
- (b) Maximum.
- (c) Whether continuous or intermittent.

Characteristics of the drive

- (a) Type of prime mover and associated equipment.
- (b) Degree of impulsiveness of driven load.

Speed in revolutions per minute

(a) At which normal power is transmitted.(b) At which maximum power is transmitted.(c) Maximum speed.

Dimensions of shafts to be connected

- (a) Actual diameter.
- (b) Length of shaft extension.
- (c) Full keyway particulars.

Selection

When the input drive is not steady (i.e. not from an electric motor), and/or the driven load is impulsive, the actual power is multiplied by a Service Factor from the Table 2 (page 13).

Selection Procedure

1. Nominal power in kW to be transmitted = K.

2. Select appropriate load classification from Table 1, denoted as either S, $\ensuremath{\mathsf{M}}$ or H.

3. From Table 2, establish Service Factor(s) to be applied, taking into account hours of operation/day and prime mover = fD.

4. From Table 3 select factor for the required frequency of starts/hr = fS.

- 5. Selection Power Ks = K x fD x fS
- 6. Equivalent power at 100 RPM = Ks x 100

RPM

7. Check that coupling selected will accept the required shaft diameters. Should shaft diameter exceed maximum permissible, then re-select using next larger size of coupling.

Load Classification by Application

able 1		Dry dock cranes	(2)	Planer feed chains	M	Presses	
Agitators		Main hoist	(2)	Planer floor chains	M	Pulp machine reel	
	S	Auxiliary hoist	(2)	Planer tilting hoist	Μ	Stock chest	
Pure liquids		Boom, luffing	(2)	Re-saw merry-go-round conveyor	Μ	Suction roll	
iquids and solids	M	Rotating, swing or slew	(3)	Roll cases	Н	Washers and thickeners	
iquids - variable density	м	Tracking, drive wheels	(4)	Slab conveyor	Н	Winders	
lowers		Elevators	()	Small waste conveyor-belt	S	Printing presses	-
entrifugal	S	Bucket - uniform load	S	Small waste conveyor-chain	M		
obe	M			Sorting table	M	Pullers	
ane	S	Bucket - heavy load	M	Tipple hoist conveyor		Barge haul	
	5	Bucket - continuous	S		M	Pumps	
rewing and distilling		Centrifugal discharge	S	Tipple hoist drive	M	Centrifugal	-
ottling machinery	S	Escalators	S	Transfer conveyors	Μ	Proportioning	
rew kettles - continuous duty	S	Freight	Μ	Transfer rolls	Μ	Reciprocating	
ookers - continuous duty	S	Gravity discharge	S	Tray drive	Μ	single acting: 3 or more cylinders	
Ash tubs - continuous duty	S	Man lifts	*	Trimmer feed	Μ	double acting: 2 or more cylinders	
cale hopper - frequent starts	Μ	Passenger	*	Waste conveyor	Μ		
an filling machines	S	Extruders (plastic)		Machine tools		single acting: 1 or 2 cylinders	
				Bending roll	Μ	double acting: single cylinder	
ane knives (1)	М	Film	S			Rotary - gear type	
ar dumpers	н	Sheet	S	Punch press - gear driven	H	Rotary - lobe, vane	
ar pullers	Μ	Coating	S	Notching press - belt drive		Rubber and plastics industries	
•		Rods	S	Plate planners	Н	Crackers (1)	1
larifiers	S	Tubing	S	Tapping machine	Н	Laboratory equipment	
lassifiers	Μ	Blow moulders	M	Other machine tools			
lay working machinery		Pre-plasticiers	M	Main drives	Μ	Mixed mills (1)	
rick press	Н	•	m	Auxiliary drives	S	Refiners (1)	
riquette machine	H	Fans	<i>_</i>	Metal mills	-	Rubber calenders (1)	
		Centrifugal	S			Rubber mill, 2 on line (1)	
lay working machinery	M	Cooling towers		Drawn bench carriage and		Rubber mill, 3 on line (1)	
ug mill	м	Induced draft	*	main drive	Μ	Sheeter (1)	
ompressors		Forced draft	*	Pinch, dryer and scrubber		Tyre building machines	
entrifugal	S	Induced draft	Μ	rolls, reversing	*	Tyre and tube press openers	
obe	Μ	Large, mine etc.	Μ	Slitters	м	Tubers and strainers (1)	
eciprocating - multi-cylinder	Μ	Large, industrial	M	Table conveyors nonreversing		Warming mills (1)	
eciprocating - single cylinder	H	Light, small diameter	S	group drives	Μ	3 ()	
		U	5	Individual drives	Н	Sand muller	
onveyors - uniformly loaded or fe		Feeders		Reversing	*	Screens	ſ
pron	S	Apron	Μ	Wire drawing and flattening machine	Μ	Air washing	-
ssembly	S	Belt	м			Rotary, stone or gravel	
elt	S	Disc	S	Wire winding machine	Μ	Travelling water intake	
ucket	S	Reciprocating	Н	Mills, rotary type		U	_
hain	S	Screw	Μ	Ball (1)	Μ	Sewage disposal equipment	
light	S	Food industry		Cement kilns (1)	Μ	Bar screens	
lven	S			Dryers and coolers (1)	Μ	Chemical feeders	
crew	Š	Beef slicer	M	Kilns other than cement	Μ	Collectors	
	3	Cereal cooker	S	Pebble (1)	M	Dewatering screws	
Conveyors - heavy duty		Dough mixer	Μ	Rod, plain & wedge bar (1)	M	Scum breakers	
ot uniformly fed		Meat grinder	Μ			Slow or rapid mixers	
pron	Μ	Generators - not welding	S	Tumbling barrels	Н	Thickeners	
ssembly	Μ	Hammer mills	H	Mixers		Vacuum filters	
elt	Μ		п	Concrete mixers continuous	Μ		
ucket	M	Hoists		Concrete mixers intermittent	Μ	Slab pushers	1
hain	M	Heavy duty	Н	Constant density	S	Steering gear	Ĵ
		Medium duty	Μ	Variable density	M	Stokers	6
light	M	Skip hoist	M		M		Ļ
ive roll		Laundry		Oil industry		Sugar industry	ſ
lven	Μ			Chillers	м	Cane knives (1)	
eciprocating	Н	Washers - reversing	M	Oil well pumping	*	Crushers (1)	
crew	Μ	Tumblers	м	Paraffin filter press	Μ	Mills (1)	
haker	Н	Line shafts		Rotary kilns	Μ	Textile industry	
rane Drives - not dry dock	_	Driving processing equipment	Μ	Paper mills			ſ
, ,	S	Light	S			Batchers	
Nain hoists	5 *	Other line shafts	S	Agitators (mixers)	M	Calenders	
ridge travel		· · · · · · · · · · · · · · · · · · ·		Barker - auxiliaries hydraulic	M	Cards	
rolley travel	*	Lumber industry		Barker - mechanical	Н	Dry cans	
rushers		Barkers, hydraulic, mechanical	M	Barking drum	Н	Dryers	
Ire	Н	Burner conveyor	м	Beater and pulper	Μ	Dyeing machinery	
tone	H	Chain saw and drag saw	Н	Bleacher	S	Looms	
ugar (1)	M	Chain transfer	Н	Calenders	M	Mangles	
		Craneway transfer	Н	Calenders - super	Н	Nappers	
redges	17	De-barking drum	Н	Converting machine except		Pads	
able reels	Μ	Edger feed	M				
onveyors	Μ			cutters, platers	M	Range drives	
utter head drives	Н	Gang feed	M	Conveyors	S	Slashers	
ig drives	H	Green chain	M	Couch	Μ	Soapers	
Aanoeuvring winches	M	Live rolls	Н	Cutters, platers	Н	Spinners	
umps	M	Log deck	Н	Cylinders	Μ	Tenter frames	
		Log haul - incline	Н	Dryers	M	Washers	
creen drive	н	Log haul - well type	H	Fell stretcher	M	Winders	
tackers	M	Log turning device	н	Fell whipper	H		
				i ett willppei	- 11	Windlass	
Itility winches	M	Main log conveyor	Н	Jordans	Μ		-

Key

S = Steady

- M = Medium Impulsive
- H = Highly Impulsive
- * = Refer to Renold
- (1) = Select on 24 hours per day service factor only.

(2) = Use service factor of 1.00 for any duration of service.

- (3) = Use service factor of 1.25 for any duration of service.
- (4) = Use service factor of 1.50 for any duration of service.

Note

Machinery characteristics and service factors listed in this catalogue are a guide only. Some applications (e.g. constant power) may require special considerations. Please consult Renold.

Service Factors and Selection

Table 2 Service Factor (fp)

Prime mover	Driven machinery characteristics										
(Drive input)	Duration service hours/day	Steady load	Medium impulsive	Highly impulsive							
Electric, air & hydraulic Motors or steam turbine (Steady input)	Intermittent - 3hrs/day max 3 - 10 over 10	0.90 1.00 1.25	1.00 1.25 1.50	1.50 1.75 2.00							
Multi-cylinder I.C. engine (Medium impulsive input)	Intermittent - 3hrs/day max 3 - 10 over 10	1.00 1.25 1.50	1.25 1.50 1.75	1.75 2.00 2.25							
Single-cylinder I.C. engine (Highly impulsive input)	Intermittent - 3hrs/day max 3 - 10 over 10	1.25 1.50 1.75	1.50 1.75 2.00	2.00 2.25 2.50							

Table 3 Factor for Starts/Hour(fs)

No of starts per hour	0-1	1-30	30-60	60-
Factor	1,0	1,2	1,3	1,5

Example of Selection

Coupling is required to transmit 7.5kW at 1440 RPM to connect an electric motor to a gear box driving a chain conveyor running for 18 hours/day and starting 15 times/hour. Shaft diameters /55mm respectively.

K = 7.5kW

From Table 1 Load Classification = M (medium impulsive)

From Table 2 Service Factor fD = 1.5

From Table 3 fs = 1.2

Therefore selection kW is:-

 $Ks = K \times f_D \times fS$

= 7.5 x 1.5 x 1.2

= 13.5 kW

Equivalent power at 100 RPM =

RPM 13.5 x 100

=

```
1440
```

= 0.9375kW @ 100RPM

Ks x 100

From page **17** selection is RSC110 (644911) (maximum bore 55 mm).



It is the responsibility of the system designer to ensure that the application of the coupling does not endanger the other constituent components in the system. Service factors given are an initial selection guide. **Key Stress**

1. Permissible key stress = 70N/mm²

2. Nominal torque TKM = K x 9550 / RPM Nm

- 3. Force at key F = TKM /r
- 4. Shaft Rad r. metres
- 5. Key area A = J x HUB length mm (Obtain from relevant catalogue page).
- 6. Key stress $fk = F/A N/mm^2$
- 7. If resultant stress is less than 70 N/mm² key stress is acceptable.
 If resultant fk is greater than 70, consider either two keyways or extending hub length.
- 8. Example:

 $T_{KM} = 7.5 \times 9550/1440 = 49.7Nm$ r = 55/2 = 27.5mm ÷ 1000 = 0.0275m F = 49.7/0.0275 = 1741N A = 16 x 45 = 720mm² fk = 1741/720 = 2.4M/mm²

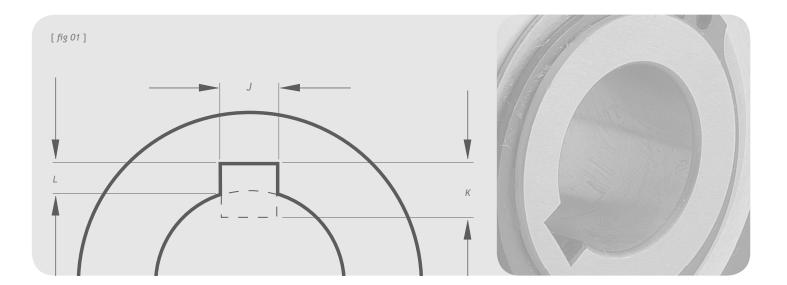
Selection is therefore good.

For operation above 80% of the declared maximum coupling speed it is recommended that the coupling is dynamically balanced.



Rotating equipment must be provided with a suitable guard before operating or injury may result.

Key and Keyway Dimensions



Metric (mm)

Keyways comply with BS4235: Part 1: 1972

Sha	aft dia.		Key & keywa	у
Over	Incl.	J	К	L
6	8	2	2	1.0
8	10	3	3	1.4
10	12	4	4	1.8
12	17	5	5	2.3
17	22	6	6	2.8
22	30	8	7	3.3
30	38	10	8	3.3
38	44	12	8	3.3
44	50	14	9	3.8
50	58	16	10	4.3
58	65	18	11	4.4
65	75	20	12	4.9
75	85	22	14	5.4
85	95	25	14	5.4
95	110	28	16	6.4
110	130	32	18	7.4
130	150	36	20	8.4
150	170	40	22	9.4
170	200	45	25	10.4
200	230	50	28	11.4

Imperial (inches)

Keyways comply with BS46: Part 1: 1958

Sha	aft dia.	Key & keyway							
Over	Incl.	J	K	L					
0.25	0.05	0.125	0.125	0.060					
0.50	0.75	0.187	0.187	0.088					
0.75	1.00	0.250	0.250	0.115					
1.00	1.25	0.312	0.250	0.090					
1.25	1.50	0.375	0.250	0.085					
1.50	1.75	0.437	0.312	0.112					
1.75	2.00	0.500	0.312	0.108					
2.00	2.50	0.625	0.437	0.162					
2.50	3.00	0.750	0.500	0.185					
3.00	3.50	0.875	0.625	0.245					
3.50	4.00	1.000	0.750	0.293					
4.00	5.00	1.250	0.875	0.340					
5.00	6.00	1.500	1.000	0.384					

Keyway dimensions [fig 01] Parallel keyways are supplied unless customer states otherwise.

Tyreflex



A range of highly flexible couplings offering excellent misalignment capacity and suitable to absorb both shock loads and vibrations.

Coupling capacity

- Maximum power @ 100RPM: 65.8 kW
- Maximum torque: 6270 Nm

Features and benefits

- High misalignment capabilities high flexibility.
- Shock absorbing extending machine life.
- Maintenance free minimum number of wearing parts.
- Fire retardent, anti-static elements available for use in a flameproof environment.
- Interchangeability means no reengineering.

- Pump spacer option for easy pump maintenance.
- Taper bush bores available for ease of replacement.
- Easy replacement of tyre element without any need to move hubs axially on driven or driving shafts.

Standard range comprises

- Shaft to Shaft
- Pump Spacer Type

Applications

- Compressors
- Generator Sets
- Pumps

- Roller Table Drives
- General Industrial Applications

Construction details

Steel or S.G. Iron Half Bodies Rubber Tyres: Temp Range -50°C to +50°C Chloroprene Tyres: Temp Range -15°C to +70°C

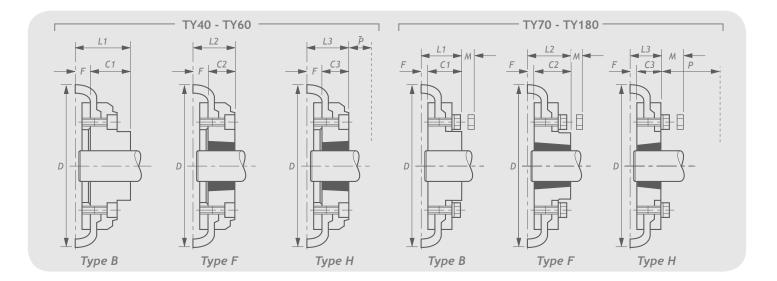


Can be certified for use in potentially explosive atmospheres containing gas or dust, according to ATEX directive 94/9/EC.

The couplings are classified for equipment group II, categories 2 and 3. Contact Renold for further details.

Tyreflex Couplings

Tyreflex



Coupling	Power	Torque	Speed	Тур	e B		Type F			Туре Н		Туре Н			alignment	End	Torsional
size	/100rpm	nominal	max	Bo	ore	Bush	Bo	ore	Bush	Bore		Bush Bo		Offset	Angular	float	stiffness Nm°
	kW	Nm	rpm	Max	Min	size	Max	Min	size	Max	Min	mm	deg	mm	at 20°C		
TY40 # #	0.26	25	4500	30	12	TB1008	25	9	TB1008	25	9	1.1	4	±1.3	6		
TY50 # #	0.69	66	4500	38	15	TB1210	32	11	TB1210	32	11	1.3	4	±1.7	12.5		
TY60 # #	1.33	127	4000	45	18	TB1610	42	14	TB1610	42	14	1.6	4	±2.0	32		
TY70 # #	2.62	250	3600	50	22	TB2012	50	14	TB1610	42	14	1.9	4	±2.3	60		
TY80 # #	3.93	375	3100	60	25	TB2517	60	16	TB2012	50	14	2.1	4	±2.6	63		
TY90 # #	5.24	500	3000	70	28	TB2517	60	16	TB2517	60	16	2.4	4	±3.0	91		
TY100 # #	7.07	675	2600	80	32	TB3020	75	25	TB2517	60	16	2.6	4	±3.3	126		
TY110 # #	9.2	875	2300	95	30	TB3020	75	25	TB3020	75	25	2.9	4	±3.7	178		
TY120 # #	13.9	1300	2050	110	38	TB3525	100	35	TB3020	75	25	3.2	4	±4.0	296		
TY140 # #	24.3	2320	1800	130	75	TB3525	100	35	TB3525	100	35	3.7	4	±4.6	470		
TY160 # #	39.4	3770	1600	140	85	TB4030	100	40	TB4030	100	40	4.2	4	±5.3	776		
TY180 # #	65.8	6270	1500	150	85	TB4535	125	55	TB4535	125	55	4.8	4	±6.0	1370		

Coupling					Dime	nsions					Туре В	Type F	Туре Н
size	C1 mm	C2 mm	C3 mm	D mm	F mm	L1 mm	L2 mm	L3 mm	M mm	P mm	mass* kg	mass* kg	mass* kg
TY40 # #	22	22	22	104	11	33.5	33.5	33.5	N/A	29	1.05	1.05	1.05
TY50 # #	32	25	25	133	12.5	45	38	38	N/A	38	1.5	1.5	1.5
TY60 # #	38	25	25	165	16.5	55	42	42	N/A	38	2.35	2.35	2.35
TY70 # #	35	32	25	187	11.5	47	44	42	13	38	3.45	3.45	3.45
TY80 # #	42	45	32	211	12.5	55	58	45	16	42	5	5	5
TY90 # #	49	45	45	235	13.5	63	59	59	16	48	7.25	7.25	7.25
TY100 # #	56	51	45	254	13.5	70	65	59	16	48	10	10	10
TY110 # #	63	51	51	279	12.5	76	63.5	63.5	16	55	12.5	11.7	11.7
TY120 # #	70	65	51	314	14.5	84.5	78.5	65.5	16	67	16.9	16.5	15.9
TY140 # #	94	65	65	359	16	110.5	81	81	17	67	22.2	22.3	22.3
TY160 # #	102	77	77	402	15	117	92	92	19	80	35.8	33.5	32.5
TY180 # #	114	89	89	470	23	137	112	112	19	89	49.1	42.2	42.2

NOTE: M is distance by which clamping screws need to be withdrawn to release tyres. P is wrench clearance for taper bush screws when large end is outboard Type H. *Mass is for single hub assembly and half tyre.

Tyreflex



Component Spares

Coupling size	Tyre flexib	le element	_	/ unbored be B		aper bored be F	Half body taper bored Type H			
	Catalogue no	Product no	Catalogue no	Product no	Catalogue no	Product no	Catalogue no	Product no		
TY40 # #	TY40	7131104/1	TY40 B	7131104/HB02	TY40 F	7131104/HB77	TY40 H	7131104/HB88		
TY50 # #	TY50	7131105/1	TY50 B	7131105/HB02	TY50 F	7131105/HB77	TY50 H	7131105/HB88		
TY60 # #	TY60	7131106/1	TY60 B	7131106/HB02	TY60 F	7131106/HB77	TY60 H	7131106/HB88		
TY70 # #	TY70	7132107/1	TY70 B	7132107/HB02	TY70 F	713107/HB77	TY70 H	7132107/HB88		
TY80 # #	TY80	7132108/1	TY80 B	7132108/HB02	TY80 F	7132108/HB77	TY80 H	7132108/HB88		
TY90 # #	TY90	7132109/1	ТҮ90 В	7132109/HB02	TY90 F	7132109/HB77	TY90 H	7132109/HB88		
TY100 # #	TY100	7132110/1	TY100 B	7132110/HB02	TY100 F	7132110/HB77	TY100 H	7132110/HB88		
TY110 # #	TY110	7132111/1	TY110 B	7132111/HB02	TY110 F	7132111/HB77	TY110 H	7132111/HB88		
TY120 # #	TY120	7132112/1	TY120 B	7132112/HB02	TY120 F	7132112/HB77	TY120 H	7132112/HB88		
TY140 # #	TY140	7132114/1	TY140 B	7132114/HB02	TY140 F	7132114/HB77	TY140 H	7132114/HB88		
TY160 # #	TY160	7132116/1	TY160 B	7132116/HB02	TY160 F	7132116/HB77	TY160 H	7132116/HB88		
TY180 # #	TY180	7132118/1	TY180 B	7132118/HB02	TY180 F	7132118/HB77	TY180 H	7132118/HB88		

The best range of solution chain products available anywhere



Synergy

- High performance
- Superior wear life
- Outstanding fatigue resistance





- Maintenance free
- Self-lubricating chain
- Food industry-approved lubricant



RENOLD

- Best premium chain
- Leading performance
- Solid bush / solid roller / end softened pin



Hydro-Service[™]

- Superior corrosion resistant coating
- Alternative choice to stainless steel chain
- Will not chip or peel
- Hexavalent chrome-free



Steel Pin Bush Roller Chain

- Manufactured to international stdsFull range of pitch alternatives
- Breaking loads 13 to 900 kN as std
- Attachments to suit varied applications



Leaf Chain

- Comprehensive ranges used worldwide for safety critical lifting applications
- 100 years experience in developing and maintaining lifting chain



Steel Knuckle Chain

- Heavy duty, detachable elevator chains
- Integral K type attachments
- Breaking loads from 642kN
 to 1724kN
- Sealed joint to extend chain life



Roll-Ring[™]

- Revolutionary chain tensioner
- Installed in seconds and self adjusting
- Maintenance free
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