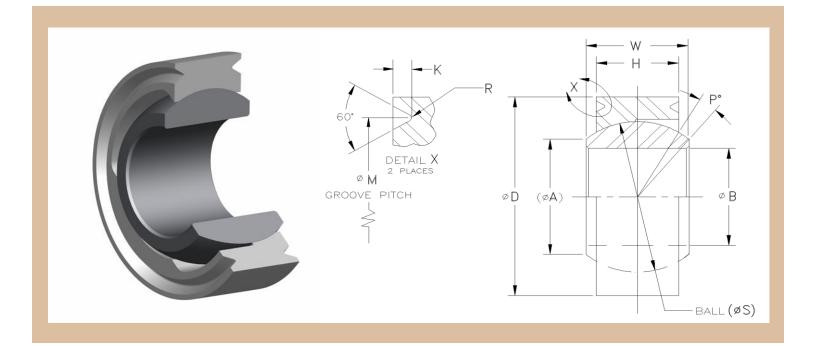


# P20000 SERIES

# NARROW, GROOVED, ANNULAR

Designed with staking groove on both sides for retention in housing Operating temperature -65°F to +450°F



Part	ØB	ØD	W	Н	ØA	P°	ØM	K	R	ØS		c Load unds)	Approx.
Number	+.0000 0005	+.0000 0005	+.000 002	+.003 003	Ref.	Mis.	+.003 003	+.006 006	Ref.	Ball OD Ref.	Limit Radial	Limit Axial	Weight Pounds
P20000	.2500	.6562	.343	.250	.405	12	.588	.022	.008	.5300	6,300	2,400	.02
P20010	.3125	.7500	.375	.281	.420	11	.682	.022	.008	.5625	7,700	3,500	.04
P20020	.3750	.8125	.406	.312	.476	10	.714	.032	.008	.6250	10,000	4,500	.04
P20030	.4375	.9062	.437	.343	.530	9	.808	.032	.008	.6865	12,500	5,600	.06
P20040	.5000	1.0000	.500	.390	.641	9	.877	.052	.008	.8125	17,950	7,600	.07
P20050	.5625	1.0937	.562	.437	.671	9	.970	.052	.014	.8750	21,200	9,950	.09
P20060	.6250	1.1875	.625	.500	.740	9	1.064	.052	.014	.9680	26,500	13,000	.11
P20070	.7500	1.4375	.750	.593	.921	9	1.314	.052	.014	1.1870	40,500	20,000	.17
P20080	.8750	1.5625	.875	.703	.978	9	1.439	.052	.014	1.3120	51,000	27,500	.22
P20090	1.0000	1.7500	1.000	.797	1.119	9	1.627	.052	.014	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND ALTERNATE MATERIAL

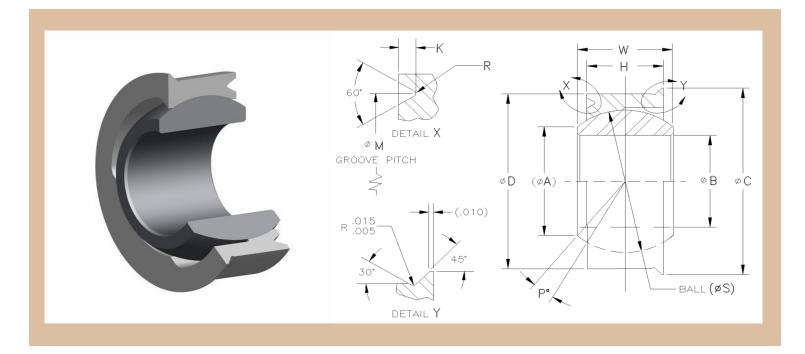
DIMENSIONALLY INTERCHANGEABLE WITH AS14101 SERIES





# P25000 SERIES NARROW, PRE-SWAGED, ANNULAR

Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +600°F



Part	ØB	ØD	ØC	W	Н	ØA	P°	ØM	K	R	ØS		: Load unds)	Approx.
Number	+.0000 0005	+.0000 0005	+.002 002	+.000 002	+.003 003	Ref.	Mis.	+.003 003	+.006 006	Ref.	Ball OD Ref.	Limit Radial	Limit Axial	Weight Pounds
P25000	.2500	.6562	.676	.343	.250	.405	12	.588	.022	.008	.5300	6,300	2,400	.02
P25010	.3125	.7500	.770	.375	.281	.420	11	.682	.022	.008	.5625	7,700	3,500	.04
P25020	.3750	.8125	.852	.406	.312	.476	10	.714	.032	.008	.6250	10,000	4,500	.04
P25030	.4375	.9062	.946	.437	.343	.530	9	.808	.032	.008	.6865	12,500	5,600	.06
P25040	.5000	1.0000	1.080	.500	.390	.641	9	.877	.052	.008	.8125	17,950	7,600	.07
P25050	.5625	1.0937	1.174	.562	.437	.671	9	.970	.052	.014	.8750	21,200	9,950	.09
P25060	.6250	1.1875	1.267	.625	.500	.740	9	1.064	.052	.014	.9680	26,500	13,000	.11
P25070	.7500	1.4375	1.517	.750	.593	.921	9	1.314	.052	.014	1.1870	40,500	20,000	.17
P25080	.8750	1.5625	1.642	.875	.703	.978	9	1.439	.052	.014	1.3120	51,000	27,500	.22
P25090	1.0000	1.7500	1.830	1.000	.797	1.119	9	1.627	.052	.014	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

# MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND ALTERNATE MATERIAL

DIMENSIONALLY INTERCHANGEABLE WITH AS14101 SERIES

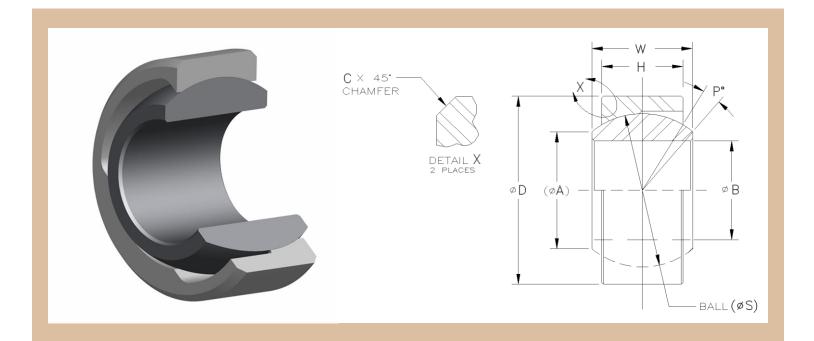




# P20100 SERIES

# NARROW, CHAMFERED, ANNULAR

Designed for applications where the bearing is retained by the housing. Operating temperature -65°F to +450°F



Part	ØB	ØD	W	H	ØA	P°	C	ØS		c Load unds)	Approx.
Number	+.0000 0005	+.0000 0005	+.000 002	+.003 003	Ref.	Mis.	+.005 005	Ball OD Ref.	Limit Radial	Limit Axial	Weight Pounds
P20100	.2500	.6562	.343	.250	.405	12	.020	.5300	6,300	2,400	.02
P20110	.3125	.7500	.375	.281	.420	11	.020	.5625	7,700	3,500	.04
P20120	.3750	.8125	.406	.312	.476	10	.025	.6250	10,000	4,500	.04
P20130	.4375	.9062	.437	.343	.530	9	.025	.6865	12,500	5,600	.06
P20140	.5000	1.0000	.500	.390	.641	9	.030	.8125	17,950	7,600	.07
P20150	.5625	1.0937	.562	.437	.671	9	.030	.8750	21,200	9,950	.09
P20160	.6250	1.1875	.625	.500	.740	9	.030	.9680	26,500	13,000	.11
P20170	.7500	1.4375	.750	.593	.921	9	.030	1.1870	40,500	20,000	.17
P20180	.8750	1.5625	.875	.703	.978	9	.030	1.3120	51,000	27,500	.22
P20190	1.0000	1.7500	1.000	.797	1.119	9	.030	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND ALTERNATE MATERIAL

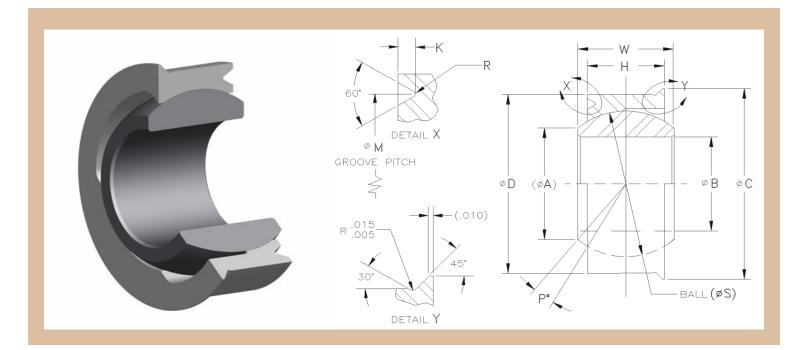
DIMENSIONALLY INTERCHANGEABLE WITH AS14104 SERIES





# P22100 SERIES WIDE, PRE-SWAGED, ANNULAR

Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +450°F



Part	ØB	ØD	ØC	W	Н	ØA	P°	ØM	K	R	ØS		: Load unds)	Approx.
Number	+.0000 0005	+.0000 0005	+.002 002	+.000 002	+.003 003	Ref.	Mis.	+.003 003	+.006 006	Ref.	Ball OD Ref.	Limit Radial	Limit Axial	Weight Pounds
P22100	.2500	.6250	.645	.437	.327	.301	16	.557	.022	.008	.5300	6,200	4,000	.02
P22110	.3125	.6875	.707	.437	.317	.402	14	.619	.022	.008	.5930	8,500	4,150	.03
P22120	.3750	.8125	.852	.500	.406	.471	10	.714	.032	.008	.6865	12,000	7,500	.05
P22130	.4375	.9375	.977	.562	.442	.587	10	.839	.032	.008	.8125	17,800	9,450	.07
P22140	.5000	1.0000	1.080	.625	.505	.613	9	.877	.052	.008	.8750	21,000	12,700	.08
P22150	.5625	1.1250	1.205	.687	.536	.727	10	1.002	.052	.014	1.0000	28,000	14,900	.12
P22160	.6250	1.1875	1.267	.750	.567	.753	12	1.064	.052	.014	1.0620	31,000	17,000	.14
P22170	.7500	1.3750	1.455	.875	.630	.893	13	1.252	.052	.014	1.2500	42,000	21,400	.20
P22180	.8750	1.6250	1.705	.875	.755	1.061	6	1.502	.052	.014	1.3750	57,700	31,600	.30
P22190	1.0000	2.1250	2.205	1.375	1.005	1.275	14	2.002	.052	.014	1.8750	99,200	58,700	.90

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND ALTERNATE MATERIAL

DIMENSIONALLY INTERCHANGEABLE WITH AS14102 SERIES



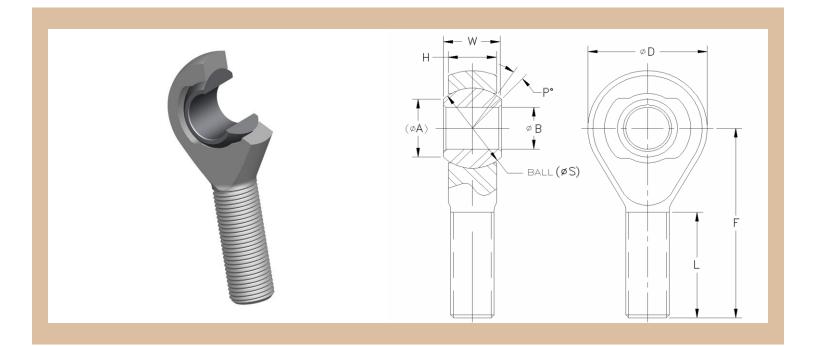




# P30000 SERIES

WIDE PROFILE, MALE ROD END

Operating temperature -65°F to +450°F



Dent	ØВ	ØD	w	н	<i>a</i> .	P°	ØS	F	L	Thread	Load in	(Pounds)	Approx.
Part Number	+.0000 0005	+.010 010	+.000 002	+.000 020	Ø A Ref.	P* Mis.	Ball OD Ref.	+.010 010	+.030 030	Size UNJF-3A	Static Radial Limit	Dynamic	Weight Pounds
P30000	.1900	.805	.437	.350	.355	15	.5625	1.562	.968	.3125-24	1,500	900	.08
P30010	.2500	.805	.437	.350	.355	15	.5625	1.562	.968	.3125-24	4,000	900	.08
P30020	.3125	.900	.437	.340	.402	14	.5930	1.875	1.187	.3125-24	5,400	1,250	.09
P30030	.3750	1.030	.500	.430	.516	8	.7180	1.938	1.187	.3750-24	8,400	2,050	.14
P30040	.4375	1.150	.562	.460	.543	10	.7810	2.125	1.281	.4375-20	11,300	2,300	.20
P30050	.5000	1.337	.625	.525	.613	9	.8750	2.438	1.468	.5000-20	15,400	3,000	.30
P30060	.6250	1.525	.750	.585	.753	12	1.0620	2.625	1.562	.6250-18	18,850	4,400	.44
P30070	.7500	1.775	.875	.650	.873	13	1.2350	2.875	1.687	.7500-16	25,800	6,000	.66
P30080	.8750	2.025	.875	.775	1.061	6	1.3750	3.375	2.000	.8750-14	36,500	8,350	1.00
P30090	1.0000	2.775	1.375	1.025	1.181	12	1.8120	4.125	2.343	1.2500-12	56,000	12,650	2.58

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND  $\pm$  25° OSCILLATION CONTACT PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL DIMENSIONALLY INTERCHANGEABLE WITH AS81935/1 SERIES

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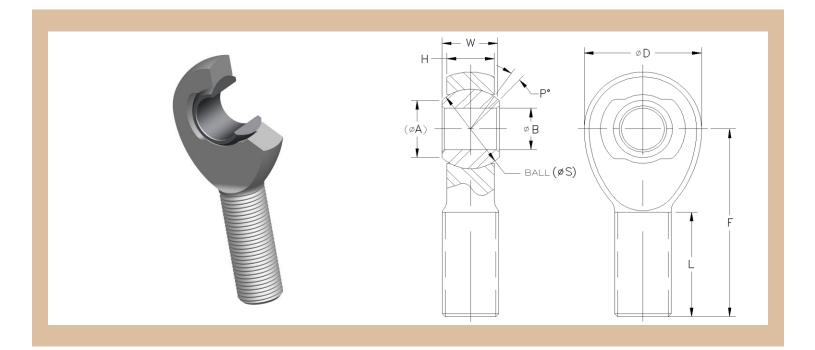
www.rexnord.com



# PSI P37300 SERIES

# NARROW PROFILE, BALANCED DESIGN, MALE ROD END

Designed for high fatigue load applications Operating temperature -65°F to +600°F



	ØВ	ØD	w	н	~ .	-	ØS	F	L	Thread	Load in	(Pounds)	Approx.
Part Number	+.0000 0005	+.010 010	+.000 002	+.000 020	Ø A Ref.	P° Mis.	Ball OD Ref.	+.010 010	+.030 030	Size UNJF-3A	Static Radial Limit	Dynamic	Weight Pounds
P37300	.1900	.850	.343	.260	.405	12	.5300	1.656	.968	.3125-24	3,200	900	.06
P37310	.2500	.850	.343	.260	.405	12	.5300	1.656	.968	.3125-24	5,400	900	.06
P37320	.3125	.900	.375	.290	.420	12	.5625	1.906	1.187	.3125-24	5,400	1,050	.07
P37330	.3750	1.000	.406	.322	.476	11	.6250	2.000	1.187	.3750-24	8,400	1,300	.09
P37340	.4375	1.095	.437	.353	.530	10	.6865	2.125	1.280	.4375-20	11,300	1,700	.12
P37350	.5000	1.332	.500	.405	.641	9	.8125	2.560	1.468	.5000-20	15,400	2,450	.20
P37360	.6250	1.535	.625	.515	.740	9	.9680	2.780	1.560	.6250-18	23,600	3,650	.34
P37370	.7500	1.890	.750	.610	.921	9	1.1870	3.062	1.687	.7500-16	35,000	5,550	.62
P37380	.8750	2.210	.875	.718	.978	9	1.3120	3.560	2.000	.8750-14	49,000	6,950	.95
P37390	1.0000	2.625	1.000	.817	1.119	9	1.5000	4.125	2.343	1.2500-12	66,000	9,150	1.50

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND  $\pm$  25° OSCILLATION CONTACT PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL

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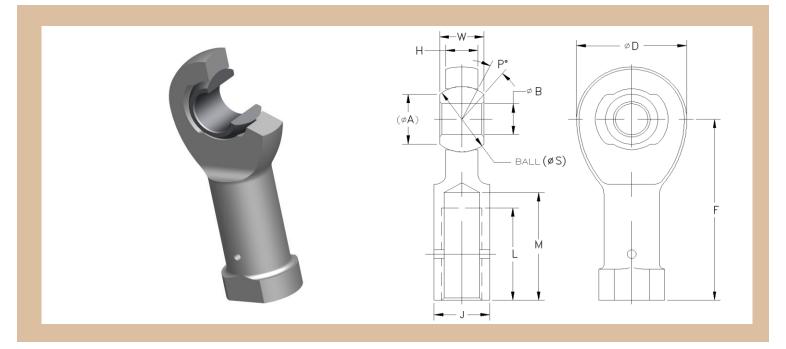


www.rexnord.com



# **PSI P38700 SERIES** NARROW PROFILE, BALANCED DESIGN, FEMALE ROD END

Designed for high fatigue load applications Operating temperature -65°F to +600°F



	ØВ	ØD	w	н			øs	F			J Wrench		Load in (F	Pounds)	Approx.
Part Number	+.0000 0005	+.010 010	+.000 002	+.000 020	Ø A Ref.	P° Mis.	Ball OD Ref.	+.010 010	L Min.	M Max.	Flats +.000 015	Thread Size UNJF-3B	Static Radial Limit	Dynamic	Weight Pounds
P38700	.1875	.850	.343	.260	.404	12	.5300	1.375	.750	.875	.437	.3125-24	3,200	900	.07
P38710	.2500	.850	.343	.260	.404	12	.5300	1.469	.750	.875	.437	.3125-24	6,000	900	.07
P38720	.3125	.900	.375	.290	.419	12	.5625	1.625	.875	1.000	.500	.3750-24	7,400	1,050	.09
P38730	.3750	1.000	.406	.322	.475	11	.6250	1.812	1.000	1.125	.562	.3750-24	9,500	1,300	.13
P38740	.4375	1.095	.437	.353	.529	10	.6865	2.000	1.125	1.250	.625	.4375-20	11,500	1,700	.16
P38750	.5000	1.332	.500	.405	.640	9	.8125	2.250	1.250	1.375	.750	.5000-20	16,500	2,450	.28
P38760	.6250	1.535	.625	.515	.740	9	.9680	2.500	1.375	1.500	.875	.6250-18	23,500	3,650	.41
P38770	.7500	1.890	.750	.610	.920	9	1.1870	2.875	1.625	1.750	1.000	.7500-16	33,000	5,550	.66
P38780	.8750	2.210	.875	.718	.978	9	1.3120	3.375	1.875	2.062	1.125	.8750-14	39,610	6,950	1.00
P38790	1.0000	2.625	1.000	.817	1.118	9	1.5000	4.125	2.125	2.312	1.750	1.2500-12	66,000	9,150	2.31

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND ± 25° OSCILLATION CONTACT PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL

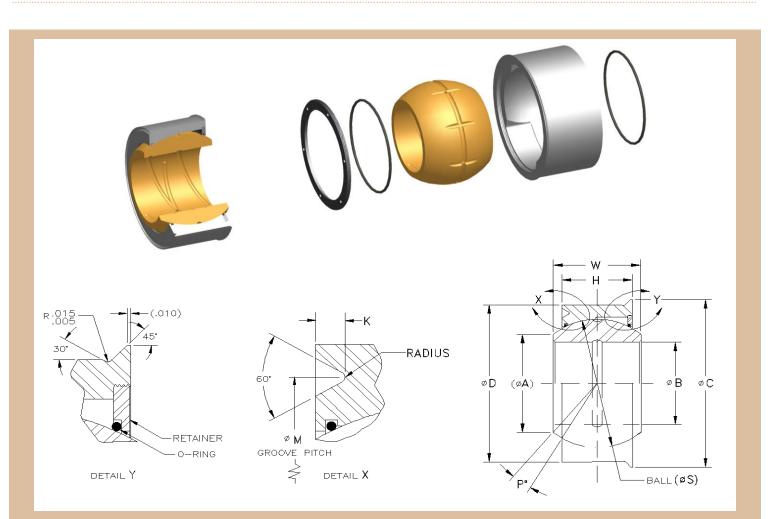




# P26000 SERIES

PRE-SWAGED, SEALED, ANNULAR

Greased and Sealed Design, for high thrust loads and for applications where swaging/staking both sides is difficult. (Also available in Rod End Configuration) Operating temperature -65°F to +350°F



# MATERIAL CODES: FOR BALL ONLY

- "S" = CORROSION RESISTANT COBALT ALLLOY
- "B" = C17200 BE-CU ALLLOY

# BEARING LUBRICATION REQUIRENMENT CODES:

- "A" = LUBE HOLES AND GROOVES ON BOTH O.D. AND I.D. OF BALL ONLY, WITH GREASE ▷.
  P26000 THRU P26050, BALL I.D. GROOVE AS SHOWN P26060 AND ABOVE HAVE SPIRAL GROOVE ON BALL I.D.
- "C" = LUBE HOLES THROUGH RACE WITH GROOVE ON O.D. OF RACE. LUBE HOLES AND GROOVES ON BOTH O.D. AND I.D. OF BALL, WITH GREASE ▷.
- P26000 THRU P26050, BALL I.D. GROOVE AS SHOWN P26060 AND ABOVE HAVE SPIRAL GROOVE ON BALL I.D. "G" = LUBE HOLES THROUGH RACE WITH GROOVE ON O.D. OF RACE AND GROOVES ON BALL O.D., WITH GREASE  $\triangleright$ .
- "N" = NO LUBE HOLES OR GROOVES, WITH SOLID FILM LUBRICANT ON O.D. OF BALL. USE WITH MATERIAL CODE "S" ONLY.







P26000 SERIES (CONTINUED)

# PRE-SWAGED, SEALED, ANNULAR

Greased and Sealed Design, for high thrust loads and for applications where swaging/staking both sides is difficult. (Also available in Rod End Configuration) Operating temperature -65°F to +350°F

2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

Part Number	ØВ	ØD	Ø C +.002	w	H +.003	ØA	P°	Ø M +.003	K +.004	Ø S Ball OD		: Load Inds)	Approx. Weight
	1	1	002		003	Ref.	Mis.	003	004	Ref.	Limit Radial	Limit Axial	Pounds
P26000B-A	.2500 .2495	.7500 .7495	.770	.375 .373	.280	.420	11	.682	.026	.5625	3,700	1,600	.04
P26010B-A	.3125 .3120	.8125 .8120	.852	.375 .373	.300	.500	7.5	.714	.036	.6250	5,000	2,000	.04
P26020B-A	.3750 .3745	.8750 .8745	.915	.406 .404	.312	.554	8	.777	.036	.6865	6,300	2,400	.05
P26030B-A	.4375 .4370	.9375 .9370	.977	.437 .435	.360	.610	6.5	.839	.036	.7500	9,400	3,700	.06
P26040B-A	.5000 .4995	1.0000 .9995	1.040	.500 .498	.410	.640	7	.902	.036	.8125	12,700	5,200	.08
P26050B-A	.5625 .5620	1.1250 1.1245	1.205	.562 .560	.460	.710	7.5	1.002	.056	.9060	17,700	7,400	.11
P26060B-A	.6250 .6245	1.2500 1.2495	1.330	.625 .623	.510	.780	7.5	1.127	.056	1.0000	20,000	10,000	.15
P26070B-A	.7500 .7495	1.5000 1.4995	1.580	.750 .748	.624	.921	7	1.377	.056	1.1875	24,800	12,600	.26
P26080B-A	.8750 .8745	1.7500 1.7495	1.830	.875 .873	.730	1.060	7	1.627	.056	1.3750	37,500	19,600	.42
P26090B-A	1.0000 .9995	1.8750 1.8745	1.955	1.000 .998	.812	1.060	8	1.752	.056	1.5625	52,000	26,500	.52
P26100B-A	1.1250 1.1245	2.1250 2.1245	2.205	1.125 1.123	.936	1.060	7.5	2.002	.056	1.7500	73,300	38,700	.76
P26110B-A	1.2500 1.2495	2.3125 2.3120	2.392	1.250 1.248	1.030	1.060	8	2.189	.056	1.9375	95,000	49,800	.99
P26120B-A	1.3750 1.3745	2.5625 2.5620	2.642	1.375 1.372	1.124	1.060	7.5	2.439	.056	2.1250	115,000	59,000	1.33
P26130B-A	1.5010 1.5000	2.8125 2.8118	2.892	1.500 1.497	1.250	1.060	7.5	2.689	.056	2.3125	145,000	78,800	1.77
P26140B-A	1.6260 1.6250	3.0000 2.9993	3.080	1.625 1.622	1.350	1.060	7.5	2.877	.056	2.5000	174,000	95,500	2.16
P26150B-A	1.7510 1.7500	3.1875 3.1868	3.267	1.750 1.747	1.450	1.060	8	3.064	.056	2.6875	206,500	114,000	2.59
P26160B-A	1.8760 1.8750	3.3750 3.3742	3.455	1.875 1.872	1.560	1.060	7.5	3.252	.056	2.8750	243,500	136,000	3.10
P26170B-A	2.0010 2.0000	3.6250 3.6242	3.705	2.000 1.997	1.680	1.060	7	3.502	.056	3.1250	295,500	162,500	3.90

### .002 INCH MAX INTERNAL CLEARANCE

### MATERIAL:

BALL: C17200 BE-CU PER AMS 4533/AMS 4535

OR COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025

(17-4PH PER AMS 5643 OPTIONAL)

RETAINER: 15-5 PH PER AMS 5659, COND H925

O-RING: POLYTETRAFLUOROETHYLENE PER MIL-R-8791 OR EQUIV.

### LOADS:

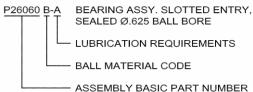
LOADS BASED ON OPTIMUM LOAD DIRECTION FOR B-A SERIES ONLY

CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND OTHER SERIES

# SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT (ONLY WHEN BALL IS PER AMS 5387) RACE I.D.: NITRIDED/MALCOMIZED ▷PRE-PACK ASSEMBLY WITH MIL-PRF-23827 GREASE

# EXAMPLE OF PSI PART NUMBER CALLOUT:





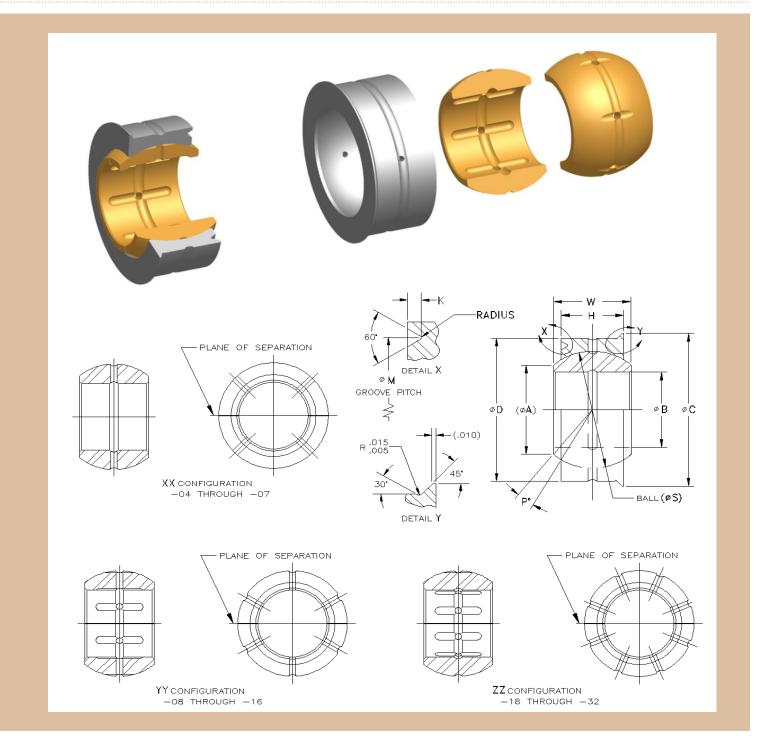






# **P2A6500 SERIES**

GREASED, PRE-SWAGED, SPLIT BALL Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +350°F









# P2A6500 SERIES (CONTINUED)

GREASED, PRE-SWAGED, SPLIT BALL

Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +350°F

2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

Part Number	ØВ	ØD	Ø C +.002 002	w	H +.003 003	Ø A Ref.	P° Mis.	Ø M +.003 003	к	Ø S Ball OD Ref.	Config.	Radial Static Limit Load LBS.	Approx. Weight Pounds
P2A6500-04	.2500 .2495	.6562 .6557	.676	.343 .341	.250	.405	12	.588	.028 .016	.5300	XX	6,100	.02
P2A6500-05	.3125 .3120	.7500 .7495	.770	.375 .373	.281	.420	11	.682	.028 .016	.5625	XX	8,200	.03
P2A6500-06	.3750 .3745	.8125 .8120	.852	.406 .404	.312	.476	10	.714	.038 .026	.6250	XX	11,000	.04
P2A6500-07	.4375 .4370	.9062 .9057	.946	.437 .435	.343	.530	9	.808	.038 .026	.6865	XX	14,200	.05
P2A6500-08	.5000 .4995	1.0000 .9995	1.080	.500 .498	.390	.640	9	.877	.058 .046	.8125	YY	18,000	.07
P2A6500-09	.5625 .5620	1.0937 1.0932	1.174	.562 .560	.437	.671	9	.970	.058 .046	.8750	ΥY	23,500	.09
P2A6500-10	.6250 .6245	1.1875 1.1870	1.267	.625 .623	.500	.740	9	1.064	.058 .046	.9680	YY	32,000	.12
P2A6500-12	.7500 .7495	1.4375 1.4370	1.517	.750 .748	.593	.920	9	1.314	.058 .046	1.1870	YY	45,000	.21
P2A6500-14	.8750 .8745	1.6562 1.6557	1.736	.875 .873	.703	1.061	8	1.533	.058 .046	1.3750	YY	65,200	.33
P2A6500-16	1.0000 .9995	1.7500 1.7495	1.830	1.000 .998	.797	1.119	9	1.627	.058 .046	1.5000	YY	84,600	.38
P2A6500-18	1.1250 1.1245	2.1250 2.1245	2.205	1.125 1.123	.900	1.341	9	2.002	.058 .046	1.7500	ZZ	113,000	.69
P2A6500-20	1.2500 1.2495	2.3125 2.3120	2.392	1.250 1.248	1.000	1.481	9	2.189	.058 .046	1.9375	ZZ	144,000	.90
P2A6500-22	1.3750 1.3745	2.5625 2.5620	2.642	1.375 1.373	1.100	1.621	9	2.439	.058 .046	2.1250	ZZ	177,000	1.21
P2A6500-24	1.5000 1.4995	2.8125 2.8120	2.892	1.500 1.498	1.200	1.761	9	2.689	.058 .046	2.3125	ZZ	205,000	1.60
P2A6500-26	1.6250 1.6240	3.0000 2.9993	3.080	1.625 1.622	1.350	1.900	7.5	2.877	.060 .052	2.5000	ZZ	247,000	2.00
P2A6500-28	1.7500 1.7490	3.1875 3.1868	3.267	1.750 1.747	1.450	2.040	8	3.064	.060 .052	2.6875	ZZ	291,000	2.40
P2A6500-30	1.8750 1.8740	3.3750 3.3742	3.455	1.875 1.872	1.560	2.180	7.5	3.252	.060 .052	2.8750	ZZ	341,000	2.85
P2A6500-32	2.0000 1.9990	3.6250 3.6242	3.705	2.000 1.997	1.680	2.402	7	3.502	.060 .052	3.1250	ZZ	405,000	3.60

# .002 INCH MAX INTERNAL CLEARANCE

### MATERIAL:

BALL: C17200 BE-CU PER AMS 4533/AMS 4535 RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

### SURFACE TREATMENT:

RACE I.D.: NITRIDED/MALCOMIZED

PRE-PACK ASSEMBLY WITH MIL-PRF-23827 GREASE

### CONFIGURATION:

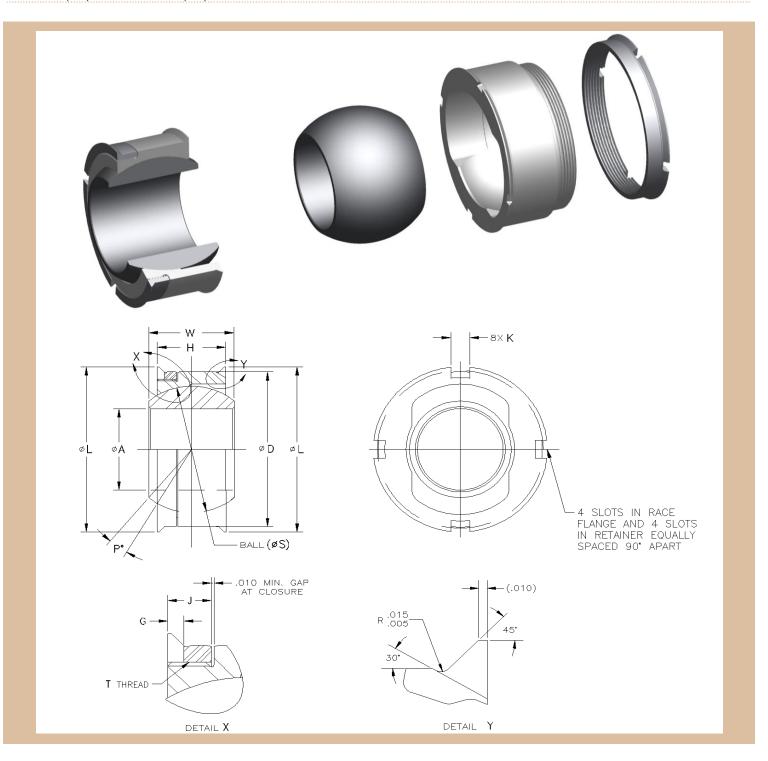
- XX: BALL: (1) RADIAL GROOVE ON I.D. & O.D. (4) HOLES EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED
- YY: BALL: (1) RADIAL GROOVE ON I.D. & O.D. (6) AXIAL GROOVES ON BALL I.D. & O.D. EQ SACED (6) HOLES THRU EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED
- ZZ: BALL: (1) RADIAL GROOVE ON I.D. & O.D. (8) AXIAL GROOVES ON I.D. & O.D. EQ SPACED (8) HOLES THRU EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED





# P2A6700 SERIES

**PRE-SWAGED, CAPTOR** Designed for high thrust loads and for applications where swaging is not possible. Operating temperature -65°F to +450°F









# P2A6700 SERIES (CONTINUED)

PRE-SWAGED, CAPTOR

Designed for high thrust loads and for applications where swaging is not possible. Operating temperature -65°F to +450°F

Part Number	Ø A +.0000 0005	Ø D +.0000 0005	H +.003 003	G +.005 005	J +.010 010	K +.010 010	Ø L +.005 005	Ø S Ball OD Ref	W +.000 002	P° Mis.
P2A6700-04	.2500	.7500	.281	.045	.125	.093	.770	.5625	.375	11
P2A6700-05	.3125	.7500	.281	.045	.125	.093	.770	.5625	.375	11
P2A6700-06	.3750	.8125	.312	.045	.125	.093	.852	.6250	.406	10
P2A6700-07	.4375	.9062	.343	.045	.125	.093	.946	.6865	.437	9
P2A6700-08	.5000	1.0000	.390	.065	.140	.093	1.080	.8125	.500	9
P2A6700-09	.5625	1.0937	.437	.065	.150	.093	1.174	.8750	.562	9
P2A6700-10	.6250	1.1875	.500	.065	.150	.093	1.267	.9680	.625	9
P2A6700-12	.7500	1.4375	.593	.065	.175	.125	1.517	1.1870	.750	9
P2A6700-14	.8750	1.5625	.703	.065	.220	.125	1.642	1.3120	.875	9
P2A6700-16	1.0000	1.7500	.797	.065	.220	.125	1.830	1.5000	1.000	9

Part Number	T Threads UNJS	Recommended Retainer Installation Torque +/-25 (INCH-LBS.)	Radial Static Limit Load LBS.	Approx. Weight Pounds
P2A6700-04	.656-40	65	2,500	.03
P2A6700-05	.656-40	65	2,500	.03
P2A6700-06	.734-40	70	3,800	.04
P2A6700-07	.812-40	80	6,400	.05
P2A6700-08	.937-40	90	10,000	.07
P2A6700-09	1.000-40	100	12,400	.09
P2A6700-10	1.125-32	110	16,500	.13
P2A6700-12	1.312-32	130	25,600	.22
P2A6700-14	1.437-32	140	30,800	.28
P2A6700-16	1.625-32	160	45,300	.39

### .002 INCH MAX INTERNAL CLEARANCE

#### MATERIAL:

BALL: COBALT ALLOY PER AMS 5387 RACE: 15-5PH PER AMS 5659, COND H-1025 RETAINER: 15-5PH PER AMS 5659, COND H-925

### SURFACE TREATMENT:

BALL SPH O.D. COATED WITH DRY FILM LUBRICANT RACE SPH I.D. NITRIDED/ MALCOMIZED RETAINER THREADS (ALL OVER OPTIONAL) COATED WITH DRY FILM LUBRICANT

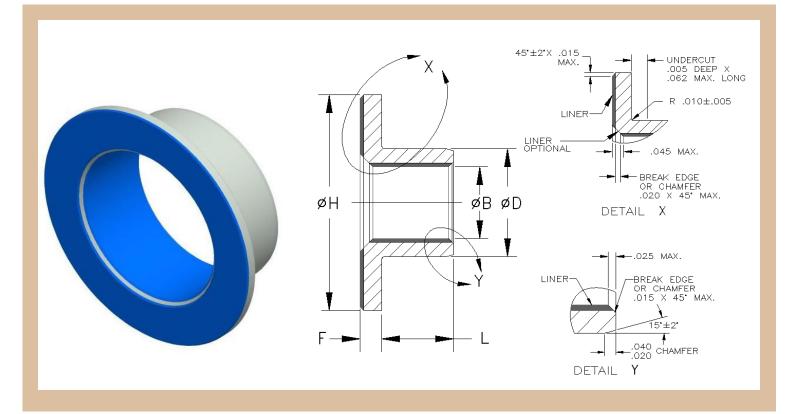
NOTE: SELF-LOCKING PELLET QUALIFIED TO MIL-F-18240 (POLY-LOCK OR EQUIVALENT)





# PT5M5BBXX SERIES

SELF-LUBRICATED, AEROSPACE STANDARD AS81934/2 (MIL-B-81934/2), FLANGED SLEEVE BEARINGS Operating temperature -65°F to +325°F



Part Number	Basic Bore	Ø B +.0000		Ø D CRES +.0000/- Aluminum ±.0		F +.000	ØH +.000		eeve Weight 1 (L=1.000)		ange Weight s/Inch
	Size	0010	Nominal Size	T (.010 Oversize)	U (.020 Oversize)	005	020	CRES	Aluminum	CRES	Aluminum
PT5( )504XX	04	.2515	.3760	.3860	.3960	.0625	.750	.016	.006	.006	.002
PT5( )505XX	05	.3140	.4386	.4486	.4586	.0625	.812	.019	.007	.007	.003
PT5( )506XX	06	.3765	.5012	.5112	.5212	.0625	.875	.022	.008	.007	.003
PT5( )507XX	07	.4390	.5638	.5738	.5838	.0625	.937	.025	.009	.008	.003
PT5( )508XX	08	.5015	.6265	.6365	.6465	.0625	1.000	.028	.011	.009	.003
PT5( )509XX	09	.5640	.6892	.6992	.7092	.0625	1.125	.031	.012	.011	.004
PT5( )510XX	10	.6265	.8142	.8242	.8342	.0625	1.250	.056	.021	.014	.005
PT5( )511XX	11	.6890	.8767	.8867	.8967	.0625	1.375	.060	.022	.016	.006
PT5()512XX	12	.7515	.9393	.9493	.9593	.0625	1.500	.065	.024	.020	.007
PT5( )514XX	14	.8765	1.0645	1.0745	1.0845	.0625	1.625	.075	.028	.022	.008
PT5( )516XX	16	1.0015	1.1898	1.1998	1.2098	.0625	1.750	.084	.031	.024	.009
PT5( )518XX	18	1.1265	1.3148	1.3248	1.3348	.0937	1.875	.094	.035	.041	.015
PT5()520XX	20	1.2515	1.4398	1.4498	1.4598	.0937	2.000	.103	.038	.045	.016
PT5( )522XX	22	1.3765	1.5648	1.5748	1.5848	.0937	2.125	.113	.041	.048	.017
PT5()524XX	24	1.5015	1.7523	1.7623	1.7723	.0937	2.250	.171	.062	.051	.018
PT5()526XX	26	1.6265	1.8773	1.8873	1.8973	.0937	2.375	.183	.067	.055	.020
PT5()528XX	28	1.7515	2.0023	2.0123	2.0223	.0937	2.500	.196	.071	.058	.021
PT5()532XX	32	2.0015	2.2523	2.2623	2.2723	.0937	2.750	.222	.081	.065	.023





# **PT5M5BBXX SERIES (CONTINUED)**

SELF-LUBRICATED, AEROSPACE STANDARD AS81934/2 (MIL-B-81934/2), FLANGED SLEEVE BEARINGS Operating temperature -65°F to +325°F

2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

#### LENGTH L +.000/-.010 BASIC 1.750 2.375 3.000 BORE Ņ 2.250 2.500 2.750 2.000 .375 .500 1.625 .312 .250 .875 .375 .500 .00 .218 .343 .625 .687 .875 SIZE

#### MATERIAL:

### SURFACE TREATMENT:

CRES BUSHING: 17-4PH PER AMS 5643, COND. H-1150 ALUMINUM BUSHING: ALUM. ALLOY PER AMS-QQ-A-225/6 OR AMS-QQ-A-200/3 LINER: POLYMERIC / COMPOSITE

CRES BUSHING: PASSIVATE FOR NON-PLATED, CADMIUM OR ZINC NICKEL PLATED ALUMINUM BUSHING: ANODIZE OR CHEMICAL FILM TREATMENT

# EXAMPLE OF PSI AND AEROSPACE STANDARD PART NUMBER CALL OUT

BASIC PART NUMBER		PT5 <u>M81934/2</u>	5	08 08	<u>c</u> ⊤	12 012	E E	T T
PSI MATERIAL CODE: "1" ( "2" /	CORROSION RESISTANT STEEL 17-4PH CRES PER / ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 (2024- <sup>-</sup> SAE AMS-QQ-A-200/3 (2024-T8511)							
PSI CONF., FLANGED								
BORE SIZE DIAMETER IN A	CCORDANCE WITH "PART NUMBER" TABLE					- (		
AS81934/2 MATERIAL COD	E: "C" CORROSION RESISTANT STEEL 17-4PH CRE "A" ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 SAE AMS-QQ-A-200/3 (2024-T8511)							
BUSHING LENGTH (IN 1/32	OF AN INCH INCREMENTS, SEE "BASIC BORE SIZE	" TABLE)						
ALL NON-PLATED CORROS LETTER "E" INDICATES ZIN LETTER "P" INDICATES CA	OR "P" INDICATES NO PLATING. PASSIVATE IS REQ SION RESISTANT STEEL PER AMS 2700 NC-NICKEL PLATING PER AMS 2417, TYPE 2 NDMIUM PLATING PER AMS-QQ-P-416, TYPE II, CLAS LL BE ANODIZED PER MIL-A-8625, TYPE I OR II; OR - ENT PER MIL-C-5541							
"T"= .010 INCH INDICATES	OR "U" INDICATES STANDARD BUSHING O.D. (ØD) - OVERSIZE ØD (SEE "PART NUMBER, OVERSIZE" TA OVERSIZE ØD (SEE "PART NUMBER, OVERSIZE" TA							

#### NOTE:

STATIC LIMIT LOAD (PER AS81934/2): ALUMINUM = 50,000 B X (L + F -.13) [LBS] CRES = 78,500 B X (L + F - .13) [LBS]

#### CONTACT PSI ENGINEERING FOR MORE INFORMATION.

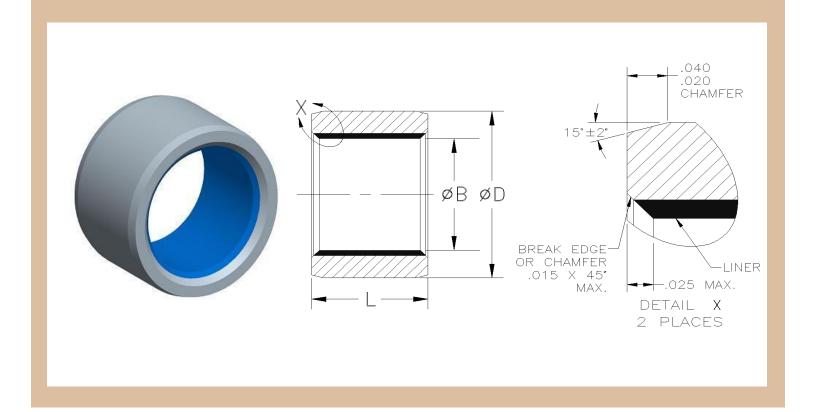






# PT5M0BBXX SERIES

SELF-LUBRICATED, AEROSPACE STANDARD AS81934/1 (MIL-B-81934/1), PLAIN SLEEVE BEARINGS Operating temperature -65°F to +325°F



Part Number	Basic Bore Size	Ø B +.0000 0010	Ø D CRES +.0000/0005 Aluminum ±.0005		Approx. Weight Pounds (L=1.000)		
			Nominal Size	T (.010 Oversize)	U (.020 Oversize)	CRES	Aluminum
PT5( )004XX	04	.2515	.3760	.3860	.3960	.016	.006
PT5( )005XX	05	.3140	.4386	.4486	.4586	.019	.007
PT5( )006XX	06	.3765	.5012	.5112	.5212	.022	.008
PT5( )007XX	07	.4390	.5638	.5738	.5838	.025	.009
PT5( )008XX	08	.5015	.6265	.6365	.6465	.028	.011
PT5( )009XX	09	.5640	.6892	.6992	.7092	.031	.012
PT5( )010XX	10	.6265	.8142	.8242	.8342	.056	.021
PT5( )011XX	11	.6890	.8767	.8867	.8967	.060	.022
PT5( )012XX	12	.7515	.9393	.9493	.9593	.065	.024
PT5( )014XX	14	.8765	1.0645	1.0745	1.0845	.075	.028
PT5( )016XX	16	1.0015	1.1898	1.1998	1.2098	.084	.031
PT5( )018XX	18	1.1265	1.3148	1.3248	1.3348	.094	.035
PT5( )020XX	20	1.2515	1.4398	1.4498	1.4598	.103	.038
PT5( )022XX	22	1.3765	1.5648	1.5748	1.5848	.113	.041
PT5( )024XX	24	1.5015	1.7523	1.7623	1.7723	.171	.062
PT5( )026XX	26	1.6265	1.8773	1.8873	1.8973	.183	.067
PT5( )028XX	28	1.7515	2.0023	2.0123	2.0223	.196	.071
PT5( )032XX	32	2.0015	2.2523	2.2623	2.2723	.222	.081







# PT5M0BBXX SERIES (CONTINUED)

SELF-LUBRICATED, AEROSPACE STANDARD AS81934/1

(MIL-B-81934/1), PLAIN SLEEVE BEARINGS

Operating temperature -65°F to +325°F

LENGTH L +.000/-.010 BASIC 3.000 BORE 2.250 2.375 2.500 2.000 1.750 .250 .375 .625 .875 Ņ .312 .343 .375 .500 .562 .625 .875 SIZE 

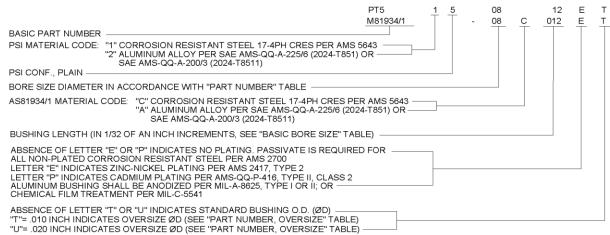
#### MATERIAL:

CRES BUSHING: 17-4PH PER AMS 5643, COND. H-1150 ALUMINUM BUSHING: ALUM. ALLOY PER AMS-QQ-A-225/6 OR AMS-QQ-A-200/3 LINER: POLYMERIC / COMPOSITE

### SURFACE TREATMENT:

CRES BUSHING: PASSIVATE FOR NON-PLATED, CADMIUM OR ZINC NICKEL PLATED ALUMINUM BUSHING: ANODIZE OR CHEMICAL FILM TREATMENT

# EXAMPLE OF PSI AND AEROSPACE STANDARD PART NUMBER CALL OUT



#### NOTE:

STATIC LIMIT LOAD (PER AS81934/1): ALUMINUM = 50,000 B X (L - .1) [LBS]

CRES = 78,500 B X (L - .1) [LBS]

#### CONTACT PSI ENGINEERING FOR MORE INFORMATION.



